

# **DocuColor 2006 Getting Started**

The Document Company  
**XEROX**

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### Safety Notes

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Your DocuColor 2006 and its supplies have been designed and tested to meet strict safety requirements. These include safety agency examination and approval, and compliance with established environmental standards. Please read the following instructions carefully before operating the DocuColor 2006.

Failure to follow the recommendations in this section may result in personal injury or rescinding of the machine maintenance agreement.



#### **WARNING**

An improper connection to the DocuColor 2006 grounding conductor can result in electrical shock. **Always** connect the copier to a properly grounded wall outlet. If in doubt, have the outlet checked by a qualified electrician.

**Never** use an extension cord between the copier power cord and an electrical outlet.

**Do not** allow anything to rest on the power cord.

**Do not** place the DocuColor 2006 where people may step on the power cord.

**Follow** all warnings and instructions that are marked on or supplied with the DocuColor 2006.

**Never** override or "cheat" electrical or mechanical interlock devices.

**Always** locate the DocuColor 2006 on a solid support surface with adequate strength for the weight of the copier.

**Do not** use the DocuColor 2006 near water, wet locations, or outdoors.

**Never** push objects of any kind into the slots in the covers, as they may touch dangerous voltage points or short out parts that could result in a risk of fire or electric shock.

**The** DocuColor 2006 is designed to prevent user access to unsafe areas and to ensure that the device will not operate with the covers opened. Never attempt any maintenance function that is not specified in the Xerox DocuColor 2006 User Information.

**Never** remove any covers or guards that require a tool for removal, unless you are instructed to do so. Ensure that you read all Warnings and Cautions, and follow each step in the instructions exactly as they are written.

**Never** attempt any activity that is not specified in the Xerox DocuColor 2006 User Information, or on the User Interface, or that is not specifically directed by an authorized Xerox Representative.

**Do not** look directly at the exposure lamps. The exposure lamps are not harmful but they are very bright and may cause discomfort. It is recommended that the Scanner Cover be closed when the DocuColor 2006 is in use.

**Never** operate the DocuColor 2006 if unusual noises or odors are detected. Disconnect the power cord from the wall outlet and call Xerox Service to correct any problems.

## Maintenance Safety

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*Refer to these instructions as needed in order to ensure the safe operation of the Printer Copier.*

**Always** use materials that are supplied or approved by Xerox. Use of other materials may result in poor performance and could create a hazardous situation.

**Do not** use aerosol cleaners. Follow the instructions in the Xerox DocuColor 2006 User Information for the appropriate cleaning methods.

**Never** use supplies or cleaning materials for purposes other than what they were intended. Keep all supplies and cleaning materials out of the reach of children.

**Never** place coffee or other liquids on the copier.

**Never** spill liquid of any kind on the copier.

**The** DocuColor 2006 is equipped with an energy-saving device to conserve power when the machine is not in use.

**Unplug** the DocuColor 2006 from the wall outlet and refer servicing to qualified service personnel under the following conditions:

- When the power cord is damaged or frayed
- If liquid has been spilled into the DocuColor 2006
- If the DocuColor 2006 has been exposed to rain or water
- If the DocuColor 2006 is producing unusual noises or odors

If the system does not work or continues to malfunction after following the Problem Solving procedures in the Xerox DocuColor 2006 User Information, call your local Xerox Service Representative.

For additional safety information concerning the DocuColor 2006 or Xerox supplied materials, call the following toll-free number:

1-800-828-6571

## Ozone Safety

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The DocuColor 2006 produces ozone during normal operation. The ozone produced is heavier than air, and the quantity is dependent on the copy/print volume. Providing the correct environmental parameters, as specified in Xerox installation procedures, ensures that the concentration levels meet safe limits for Ozone depleting substances per the US Clean Air Act (1990) and the 1987 Montreal Protocols.

If additional information concerning ozone is needed, request the Xerox publication, *Ozone*, 600P83222, by:

- Calling 1-800-828-6571
- Contacting your local Xerox representative

## Laser Safety

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Using the controls or adjustments, or performing any procedures other than those specified herein, may result in a hazardous exposure to laser radiation exposure.

This equipment complies with safety standards. With specific regard to laser safety, the equipment complies with performance standards for laser products set by government agencies as a Class I laser product and does not emit hazardous lights, the beam is totally enclosed during all modes of customer operation and maintenance.

## Safety Notes

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### FCC

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*This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense*

Changes or modifications to this equipment not specifically approved by the Xerox Corporation may void the user's authority to operate this equipment.

Shielded cables must be used with this equipment to maintain compliance with FCC regulations.

### European Union

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The CE marking applied to this product symbolises XEROX Limited Declaration of Conformity with the following applicable Directives of the European Union as of the dates indicated:

**January 1, 1995:**

Council Directive 73/23/EEC amended by Council Directive 93/68/EEC, approximation of the laws of the member states related to low voltage equipment.

**January 1, 1996:**

Council Directive 89/336/EEC, approximation of the laws of the member states related to electromagnetic compatibility.

A full declaration, defining the relevant directives and referenced standards can be obtained from your XEROX Limited representative or by contacting:

- Environment, Health and Safety,
- XEROX Limited,
- PO Box 17,
- Bessemer Road,
- Welwyn Garden City,
- Hertfordshire
- AL7 1HE
- ENGLAND.
- Tel Number +44 (0) 1707 353434



**WARNING**

This product is certified manufactured and tested in compliance with strict safety and radio frequency interference regulations. Any unauthorized alteration which, includes the addition of new functions or the connection of external devices, may impact this certification. Please contact your local XEROX Limited representative for a list of approved accessories.



**WARNING**

In order to allow this equipment to operate in proximity to Industrial, Scientific and Medical (ISM) equipment, the external radiation from the ISM equipment may have to be limited or special mitigation measures taken.



### **WARNING**

This is a Class A product. In a domestic environment this product may cause radio frequency interference in which case the user may be required to take adequate measures.

Changes or modifications to this equipment not specifically approved by Fuji Xerox Environmental Health and Safety or Xerox Corporation Environmental Health and Safety may void the user's authority to operate this equipment.

Shielded cables must be used with this equipment to maintain compliance with the Radio Communications Act of 1992.

## **Documentation conventions**

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The following conventions are used through out the customer documentation.



### **WARNING**

Warnings alert you to operations that could cause personal injury.



### **CAUTION**

Cautions alert you to operations that may cause damage to the machine.



*Notes contain additional information, explanations, and helpful suggestions.*



*Keypoints provide techniques or shortcuts.*



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# 1

## Setting up the DocuColor 2006

This chapter contains the hardware installation instructions only. To install the printer driver software, go to the *Installing your user software* chapter. To install to the network, go to the appropriate chapter for your operating system.

### Preparing for the installation

Before you begin the installation of your Xerox DocuColor 2006, read this entire section. You must locate an appropriate site for the installation of the DocuColor 2006. Reading this section assists you with the decision making process.

#### Selecting a location



#### **WARNING**

The wall outlet must be rated for 115 or 240 volts. It must also be protected for at least 15 amps for 115 volts, or 8 amps for 240 volts. If you are in doubt about a power source, ensure that a qualified electrician checks the outlet.

Do not connect any other devices to the wall outlet designated for the Xerox DocuColor 2006.

Install the Xerox DocuColor 2006 in a location that meets the following conditions:

- The DocuColor 2006 has a designated wall outlet.
- The power cord cannot be stepped on, or be a tripping hazard.
- The location has a level, stable surface.

**DO NOT** install the DocuColor 2006 in a location that has any of the following conditions:

- In direct sun light
- In a dusty place
- In a windy place
- Where it might be subject to vibration
- Where abrupt changes in temperature or humidity occur
- Near an air conditioner or heater
- Near an open flame
- Near water
- Near a magnetic field

## Space requirements for the DocuColor 2006 Printer



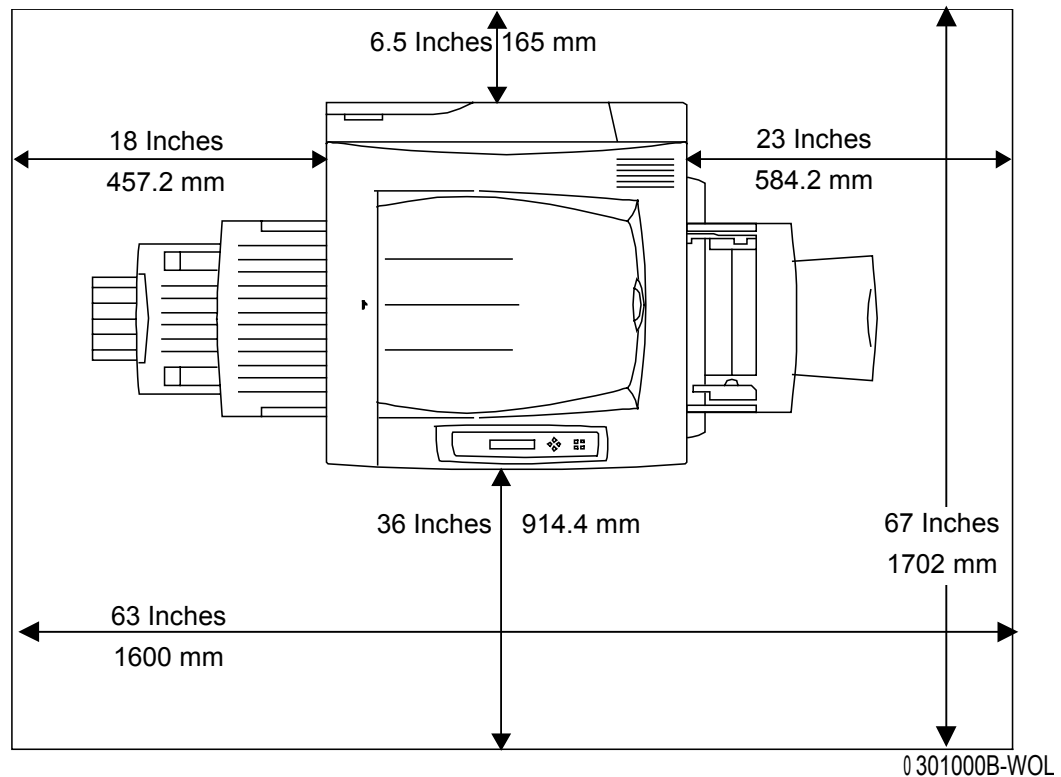
### CAUTION

The Xerox DocuColor 2006 has ventilation grilles on the side and rear, which must remain unobstructed for safe operation. The Printer should be located at least 6 and 1/2 inches (165 mm) from the wall. Obstructing the grilles could present a fire hazard.

Using the space requirements illustrated below ensures that the Printer has the ventilation it requires. It also ensures that you have the space needed for replacing the supplies.

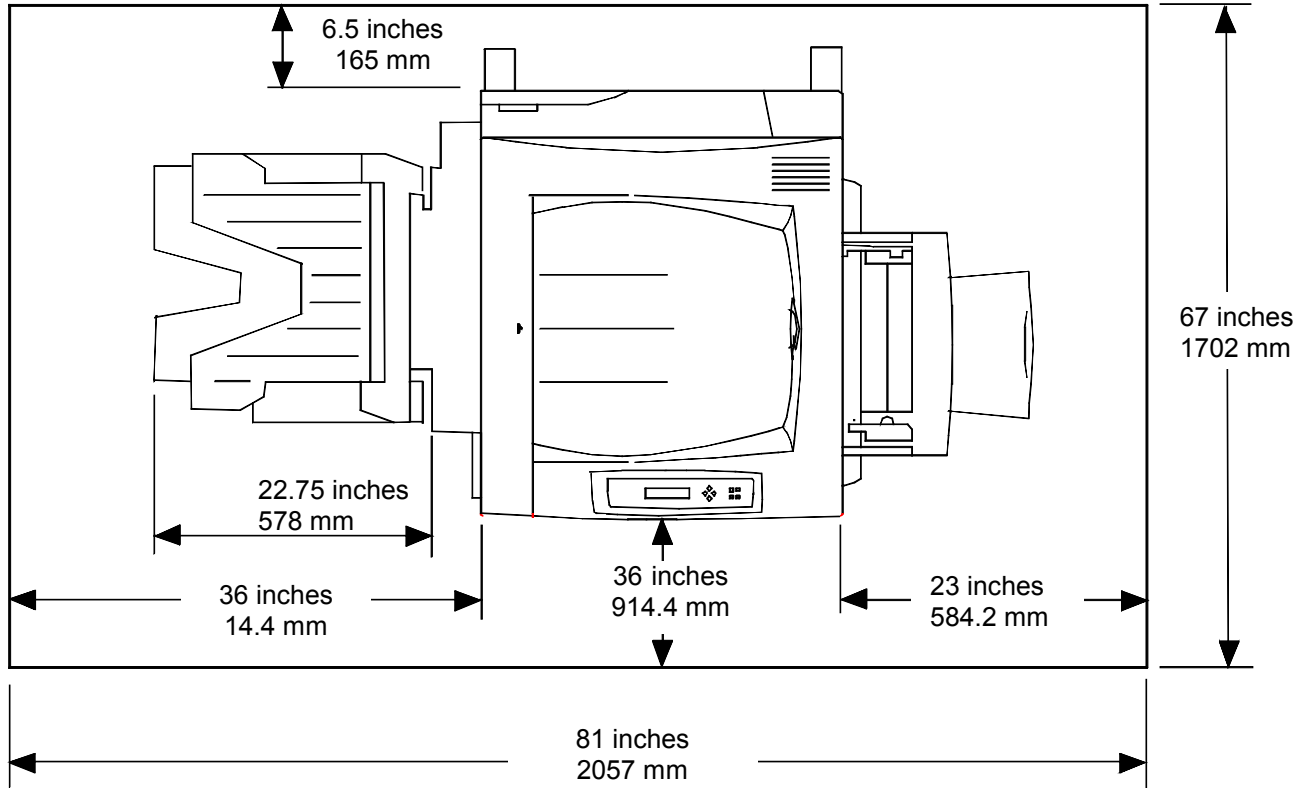
### Space requirements without the optional Sorter/Stacker

The following illustration is a top view of the printer.



**Space requirements with the optional Sorter/Stacker**

The following illustration shows the dimensions for the largest configuration of the copier/printer, which includes a Duplex Module and Sorter/Stacker.



### Checking the installation components

Ensure that all of the components you ordered are available **before** you begin the installation. All of the components are listed below.

- Printer
- Scanner
- Scanner Stand
- Duplex Tray (optional)
- 2 Tray Module (optional)



*You may need a phillips head and a flat blade screwdriver in order to perform the installation of the DocuColor 2006.*

Following the instructions ensures that the DocuColor 2006 components are installed in the following order:

1. 2 Tray Module, if ordered
2. Printer
3. Duplex Tray, if ordered
4. Scanner Stand
5. Scanner
6. Accessories, if ordered
7. Client Software (customer installed)

## The first step

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If the DocuColor 2006 was installed for you, go to [Chapter 2. Getting to know the Xerox DocuColor 2006](#).

If you ordered the optional 2 Tray Module, go to the [Installing the 2 Tray Module](#) procedure.

If you do not have a 2 Tray Module, go to the [Unpacking the Printer](#) procedure.

## Setting up the 2 Tray Module

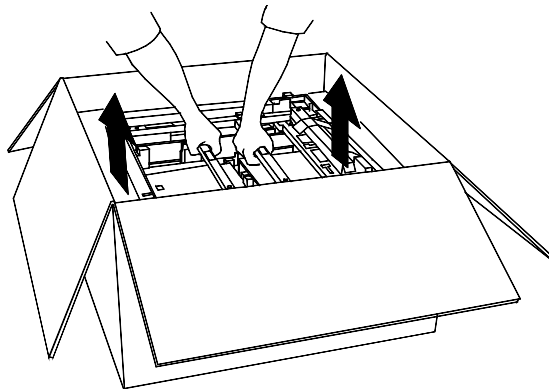
To install the 2 Tray Module, perform the following steps.



### WARNING

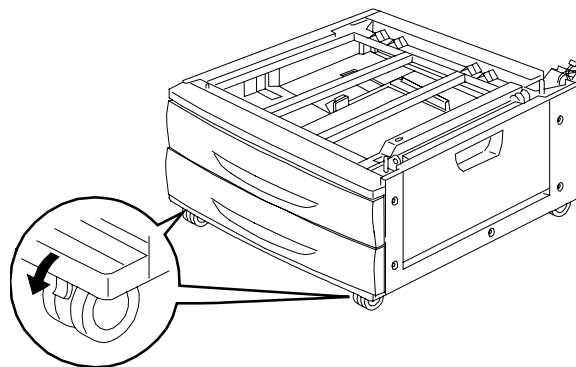
You will need at least two people to remove it from the carton.

1. Open the 2 Tray Module carton.
2. Remove the styrofoam and the plastic wrap from the top of the 2 Tray Module.
3. With a person on each side of the box, grasp the crossbars in the locations indicated by the labels.



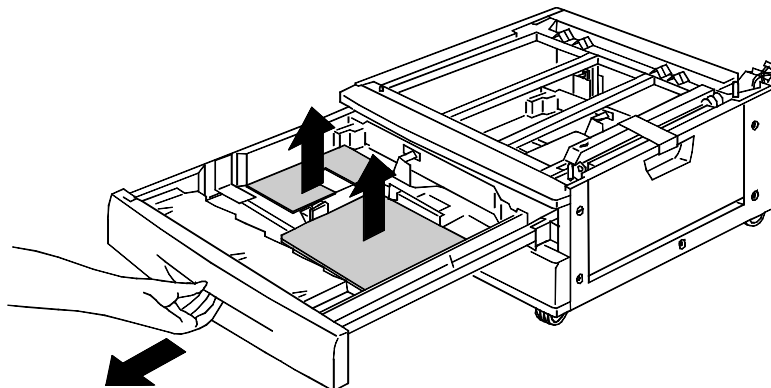
0301098a

4. Lift the 2 Tray Module from the box and place it the selected location.
5. Lock the front casters as shown below.



0301007B-WOL

6. Remove all the tape from the outside of the 2 Tray Module.
7. Pull the top paper tray open until it stops, and remove the packing shown below.



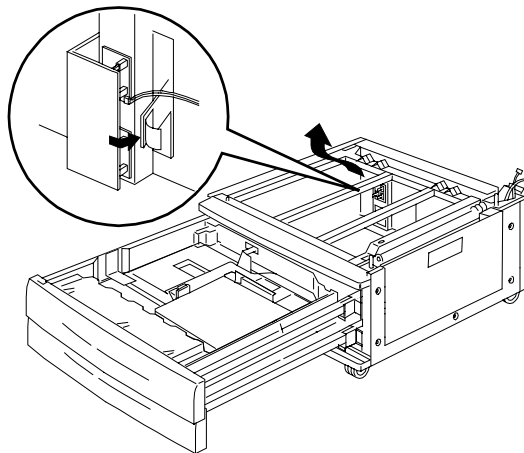
0301008a

8. Close the top tray and repeat step 7 for the lower paper tray.
9. Open both the paper trays.

**WARNING**

Use care when removing the packing from connectors and wire harnesses.

10. Remove the cardboard protector from the rear post shown below.

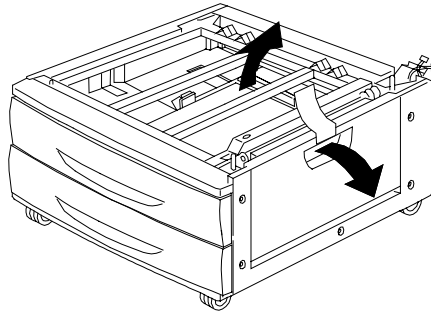


0301009B-W01

11. Close the two paper trays.

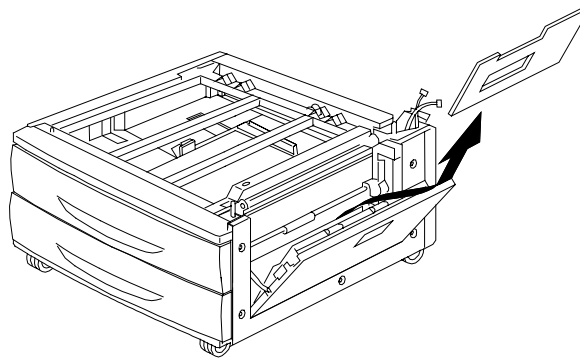


12. Remove the tape from the paper feed area access door, and then open the door.



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13. Remove the cardboard packing shown below.



0301011B-WOL

14. Close the paper feed area access door.

### **The next step**

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Go to the *Unpacking the Printer* procedure in this section.



## Unpacking the Printer

Read all the steps **before** performing this procedure. There are decisions to make before removing the Printer from the packing.

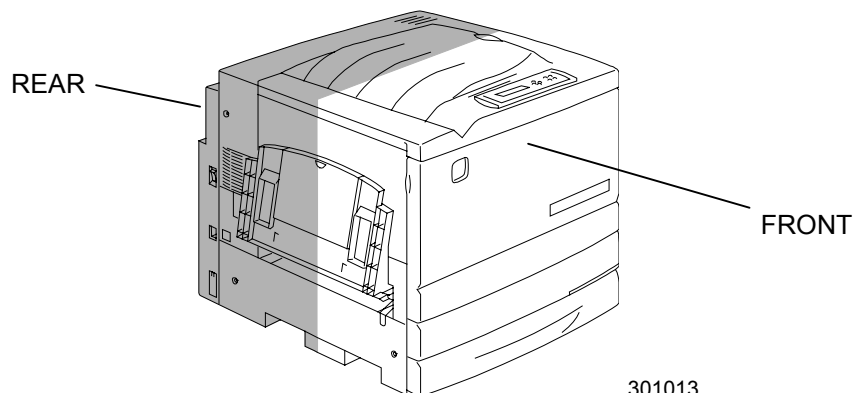
1. Remove the four cardboard supports and the Styrofoam packing from the top of the Printer.
2. Remove the cardboard tray from the top of the Printer and place in a safe place, out of the way of the installation.  
The cardboard tray contains the following items:
  - One Copy/Print Cartridge box
  - Four Dry Ink boxes (Yellow, Cyan, Magenta, and Black)
  - CD package containing two CDs
  - Getting Started Guide
  - Recommended Materials List
  - Power cord
  - Output Tray
3. Pull the plastic wrap that is around the Printer, down around the pallet and away from the bottom of the Printer.
4. Before lifting the Printer from the pallet, read all the Warnings and Cautions starting below and continuing on the next page.



### WARNING

The Printer weighs 153 pounds (69.5 kg) without the dry ink or print/copy cartridges installed. **ALWAYS USE FOUR PEOPLE TO LIFT THE PRINTER.**

**Ensure** that you keep the Printer **LEVEL**. Please note that the rear of the Printer is heavier than the front.



**WARNING**

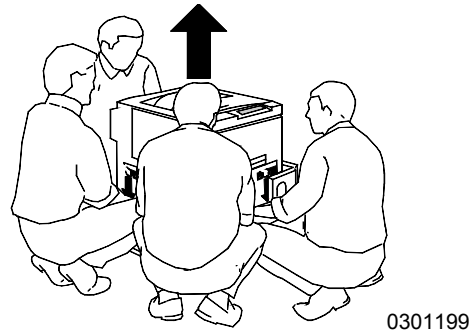
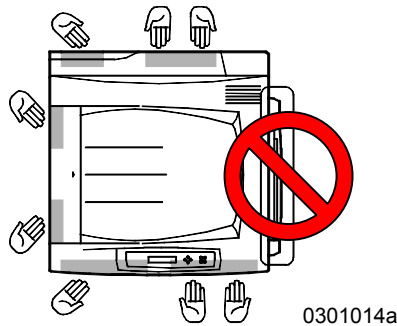
**Ensure** that you have a firm footing and bend your knees to avoid possible back injuries. When lifting the Printer, face the machine and grip the recessed areas shown in the illustration below.

**NEVER** lift the Printer by gripping any other area. The Printer could fall and cause injuries.

5. With a person at each corner, place your hands inside the plastic wrap, in the positions shown below.

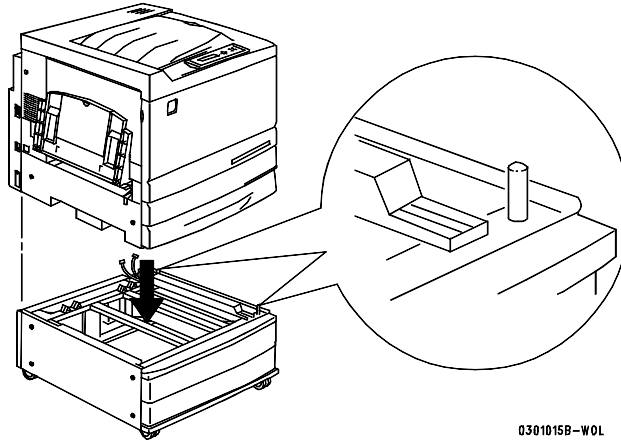
**CAUTION**

**DO NOT** lift or support the Printer by the Bypass Tray that is located on the right-hand side.

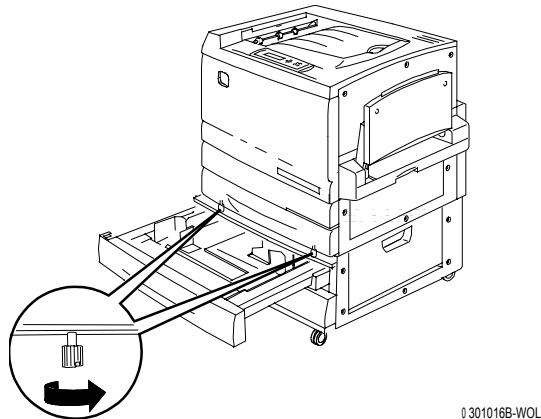


6. Carefully, lift the Printer from the pallet.
7. Perform one of the following steps:
  - If you are installing the Printer on the optional 2 Tray Module, go to step 8 on the next page.
  - If you did not order the 2 Tray Module, skip step 8 and go to step 9.

8. Place the Printer on the 2 Tray Module:
  - a. Align the **two pins** in the 2 Tray Module with the corresponding holes in the Printer. Aligning the left rear covers of the two devices will assist you in aligning the pins. Aligning the pins and the left rear covers is shown below.



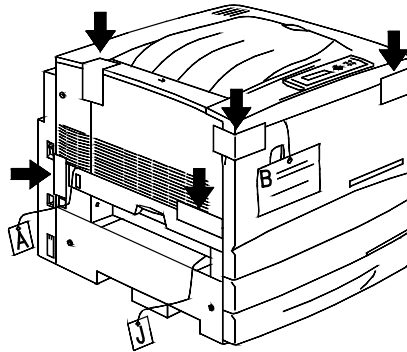
- b. Partially open Paper Tray 2, and tighten the two thumbscrews shown below. Do not over tighten the thumbscrews.



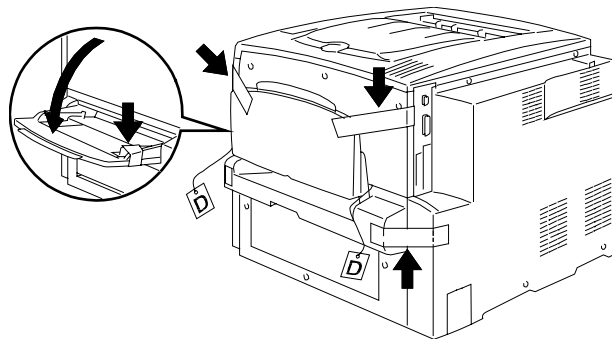
- c. Close Paper Tray 2.

9. Remove all the tape from the exterior of the Printer:

a. Left side

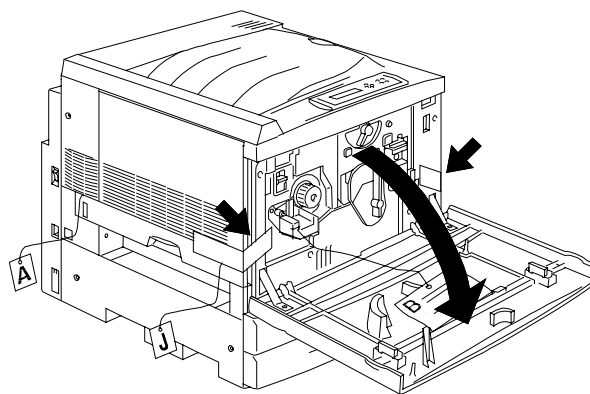


b. Right Side



0301018A-WOL

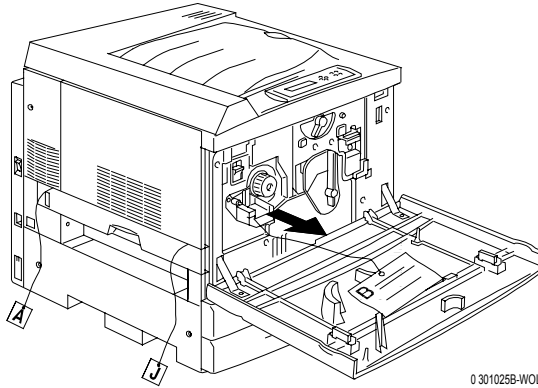
c. Inside the Front Cover



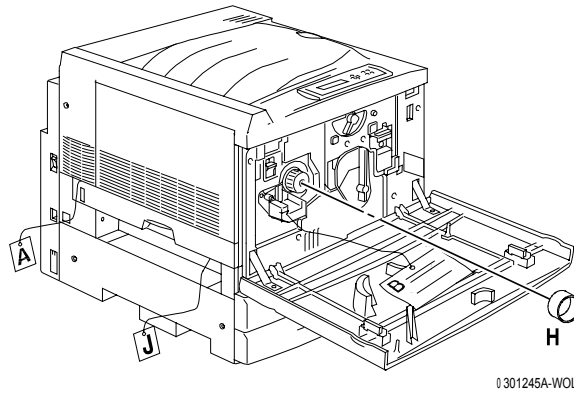
0301019B-WOL

10. Remove all the internal packing from the Printer by performing steps a through m.

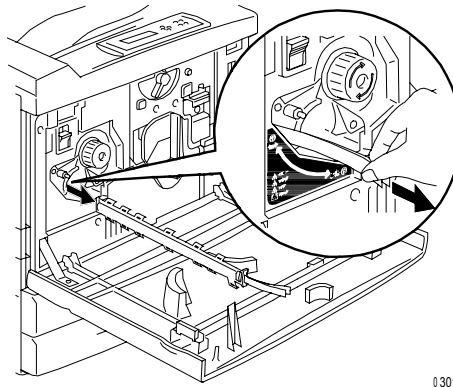
a. Remove the spacer labeled **B**.



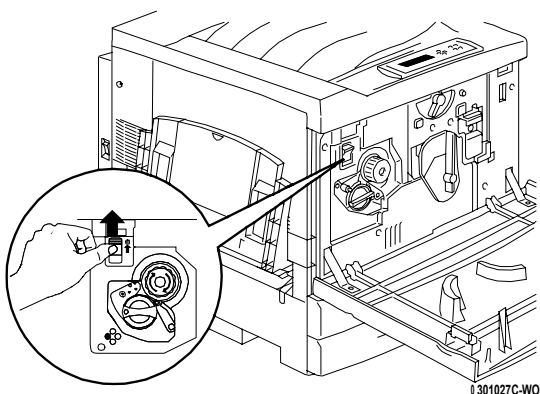
b. Remove the cardboard collar from the knob shown below.



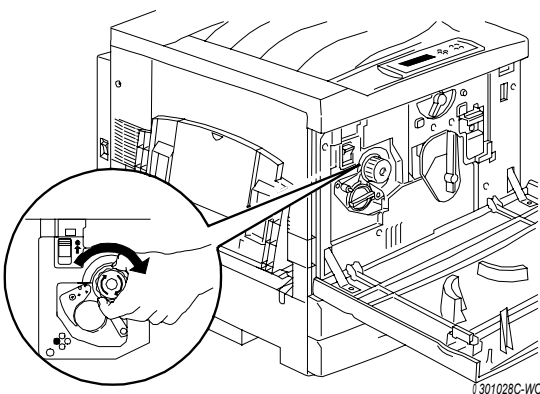
c. Pull the narrow strip labeled **G** from the Dry Ink chamber.



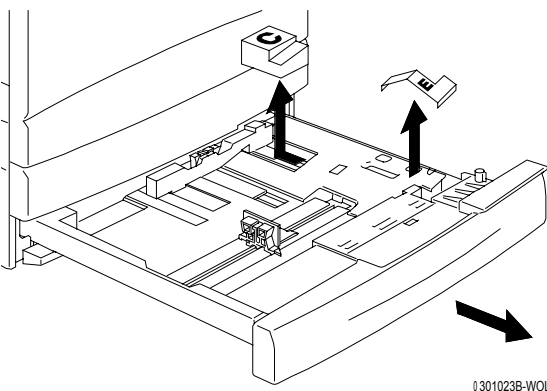
- d. Press the **Anti-rotation button** to release the rotating chambers.



- e. Turn the **knob** in the direction of the arrow, until it stops. The next strip labeled **G** is visible.

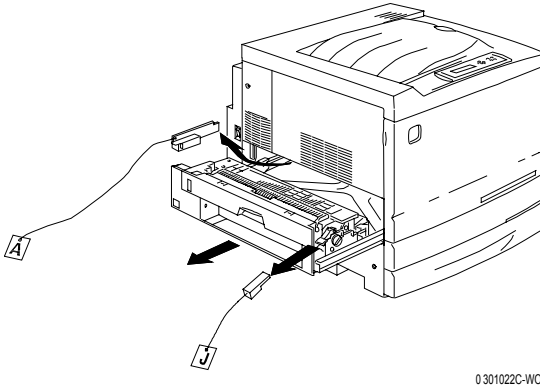


- f. Repeat steps **c** through **e** until all four of the strips labeled **G** are removed from the Dry Ink carousel.
- g. Pull open Paper Tray 1 until it stops. Remove the two spacers labeled **C** and **E**, shown below.

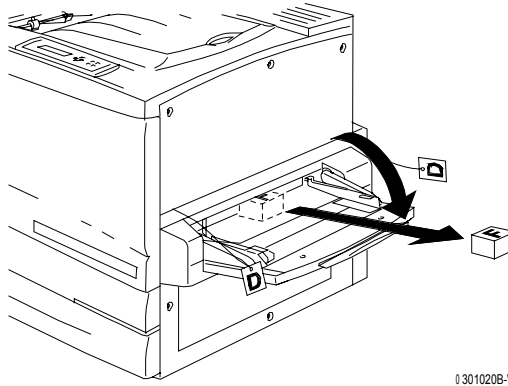




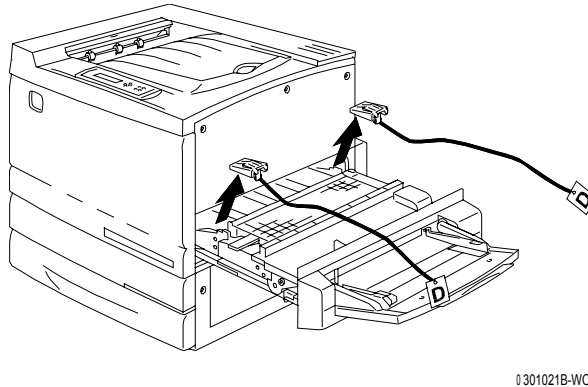
- h. Close the Paper Tray 1.
- i. Gently pull the **Fuser area** open and remove the spacers labeled **A** and **J**.



- j. Close the Fuser area.
- k. Open the Bypass Tray and remove the spacer labeled **F**.

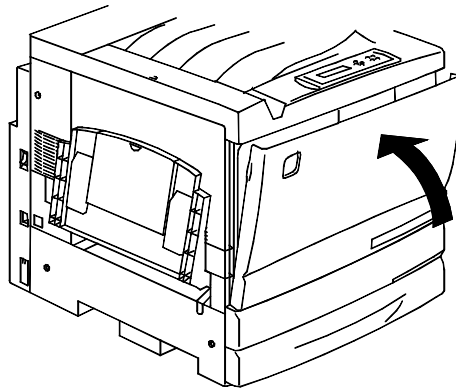


- l. Gently pull the Bypass Tray in order to open the Bypass Transport, and remove the two spacers labeled **D**.



- m. Close the Bypass Transport and Bypass Tray.

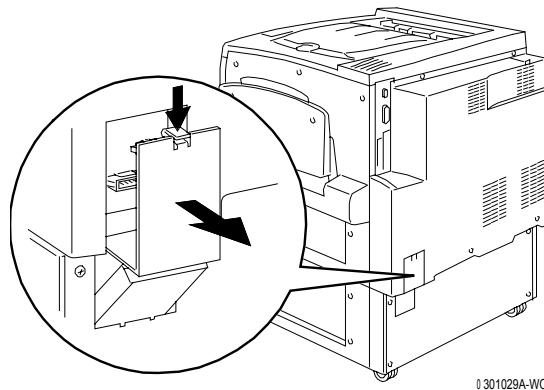
11. Close the Front Cover.



301077b

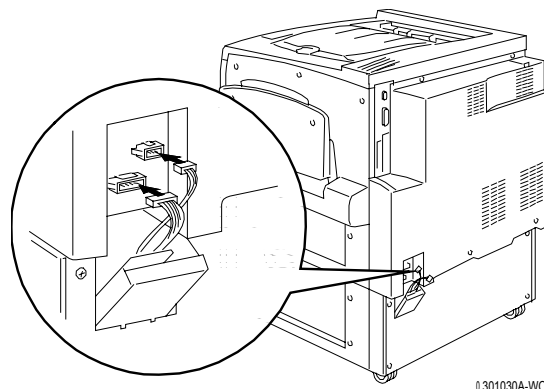
12. If you do not have a 2 Tray Module, go to the next procedure *Printer Installation*.  
If you installed the Printer on the 2 Tray Module, perform the following steps:

a. Remove the small cover from the rear of the Printer.



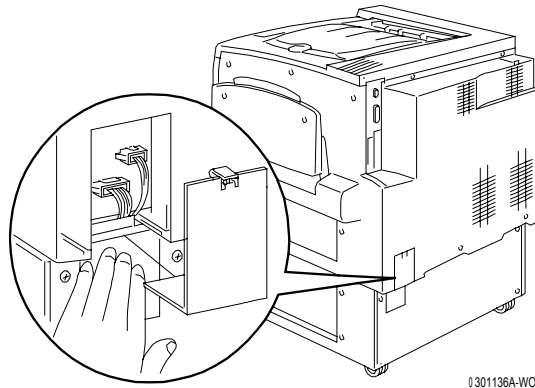
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- b. Connect the two small connectors from the 2 Tray Module into the jacks in the Printer.



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- c. While holding the cover on the 2 Tray Module closed, align the small cover to the plastic rails, and slide it into the Printer.



## The next step

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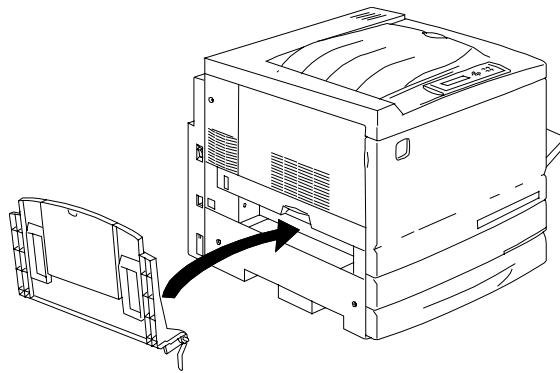
Go to the *Printer installation* procedure.



## Printer installation

Perform this procedure **after** the Printer is unpacked, and placed in a suitable location.

- If you have not performed the *Preparing for the installation* procedure in this section, do it now.
  - If the Printer is still in the original packing, go to the *Unpacking the Printer* procedure.
1. Locate the Output Tray in the cardboard tray removed from the top of the printer. Install the tray by performing steps a through c.
    - a. Standing on the left-hand side of the Printer, hold the Output Tray as shown.

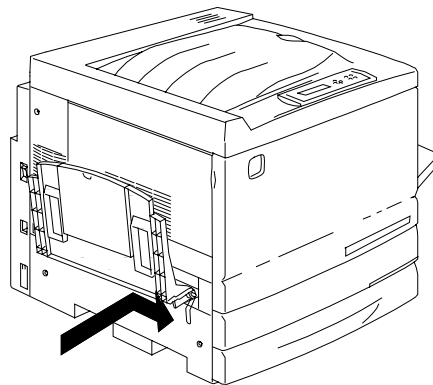


30130a



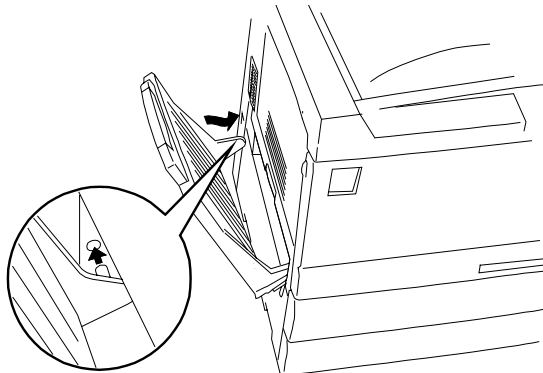
*Do not place the metal spring into the hole. Ensure that the metal spring extends down against the outside of the cover.*

- b. Place the right-hand arm of the tray into the corresponding hole as shown.



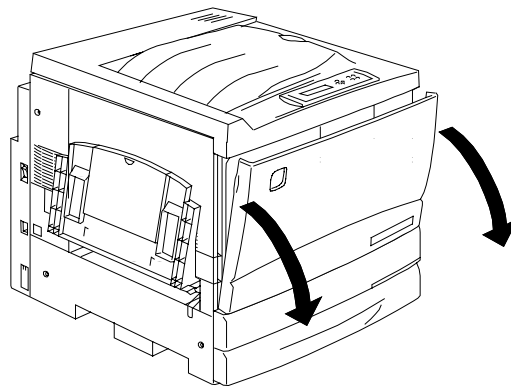
301032b

- c. Place the left-hand arm of the tray into the corresponding hole as shown.



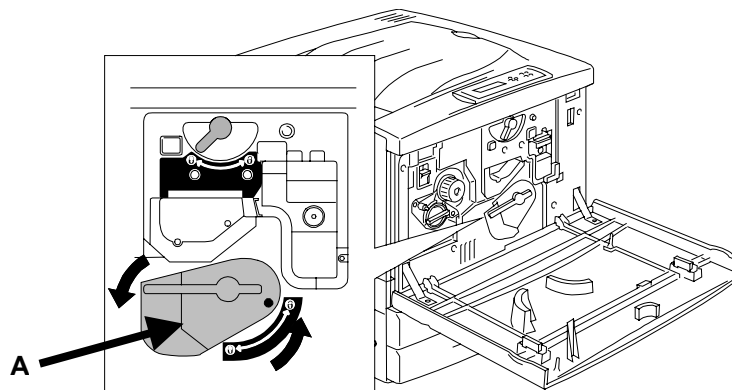
301033b

2. Install the Copy Print Cartridge:  
a. Open the Front Cover of the Printer.



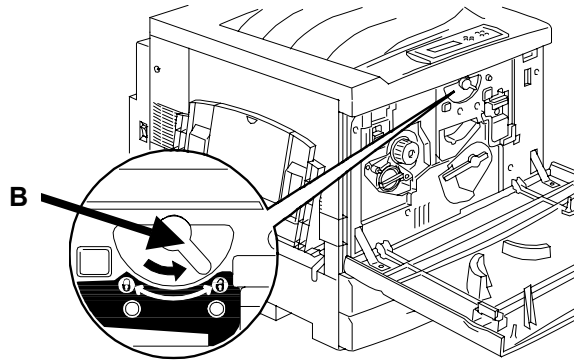
301034b

- b. Rotate the yellow lever **A** in the direction of the arrows, until the dot is aligned with the **Unlocked** symbol.



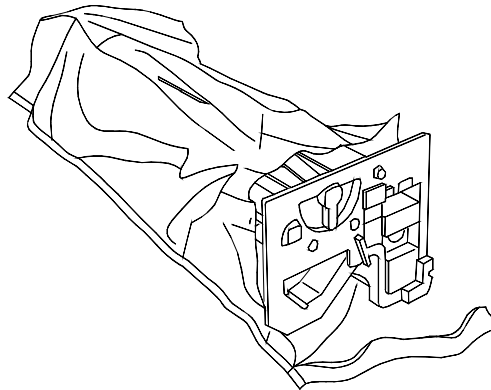
301034b

3. Rotate the yellow lever **B** in the direction of the arrow until the dot is aligned with the **Unlocked** symbol.



301035b

4. Install the Copy/Print Cartridge:
  - a. Remove the Copy/Print Cartridge from the box.
  - b. Tear open the notched end of the silver protective bag and remove the cartridge.

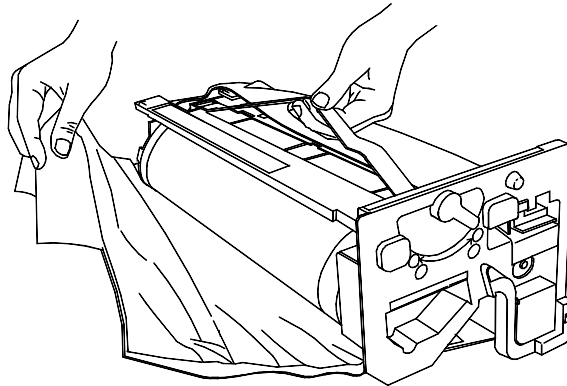


301081b

**CAUTION**

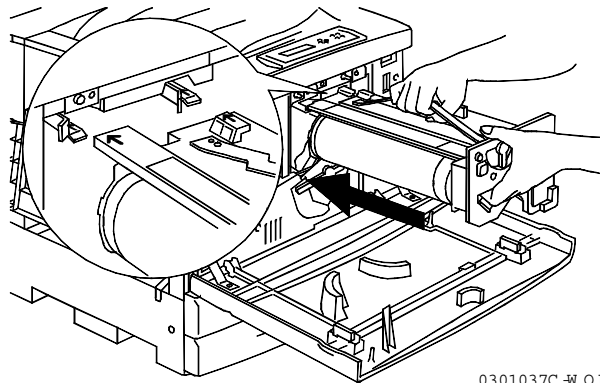
**DO NOT** touch the blue surface of the drum. If the drum is scratched, or contaminated with oil from your hand, the output can be degraded.

- c. Hold the cartridge by the strap. While keeping the cartridge level, remove the foam wrapper.



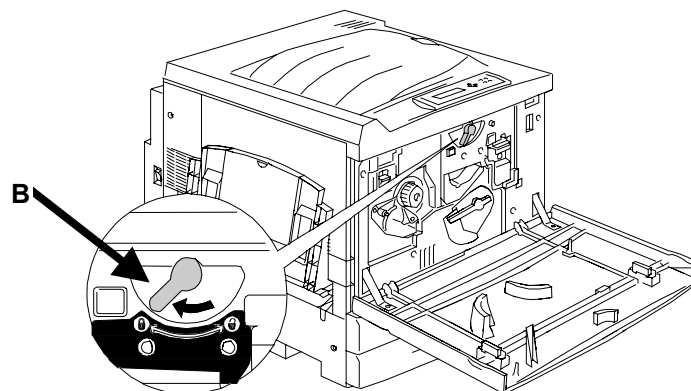
301036c

- d. Holding the cartridge by the **handle**, align the guide with the Printer rail.



0301037C-W O L

- e. Push the cartridge all the way into the Printer until it snaps into place.
- f. Rotate lever **B** in the direction of the arrow until the dot is aligned with the **Locked** symbol.



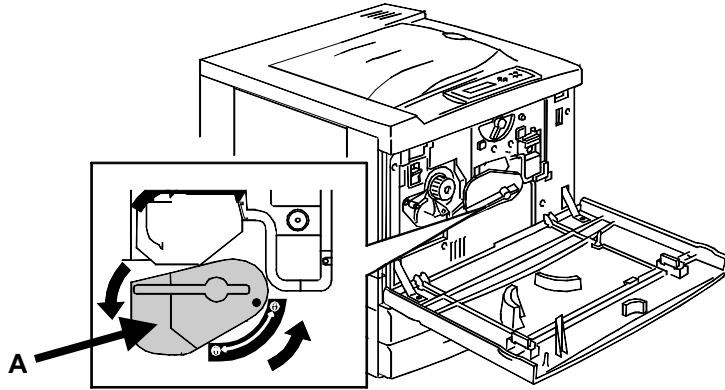
301038b





*If lever B will not move to the Locked position, ensure that the cartridge is all the way into the Printer.*

- g. Rotate lever **A** in the direction of the arrow until the dot is aligned with the **Locked** symbol.



301039b

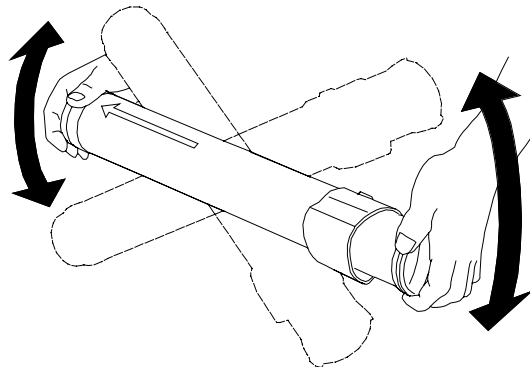
5. Install the Dry Ink Cartridges:



*Each Dry Ink Cartridge chamber is designated by a specific color. Ensure that the correct Dry Ink Cartridge is installed into the corresponding color on the chamber.*

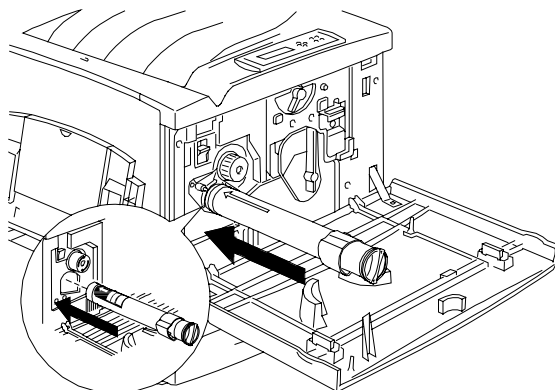
*The Dry Ink box and packing can be used to ship old cartridges back to your supplier for recycling.*

- a. Locate the correct Dry Ink Cartridge box for the color of the current chamber.
- b. Remove the Dry Ink Cartridge from the box.
- c. Shake the cartridge seven or eight times as shown below.



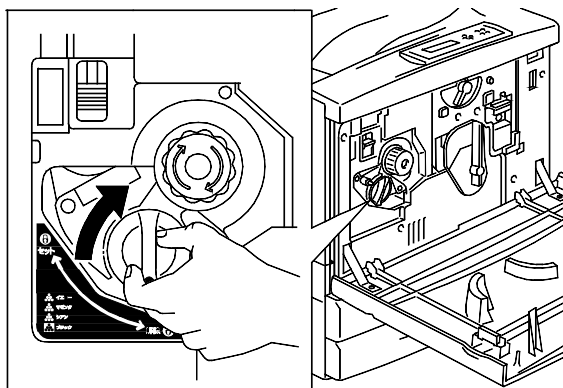
301040a

- d. With the **arrow** visible on the top of the cartridge, insert the cartridge into the Printer as far as it will go.



301041c

- e. Use the handle on the end of the cartridge to rotate the cartridge in the direction of the arrow. Ensure that the **dot** on the cartridge is aligned with the **Locked** symbol as shown.

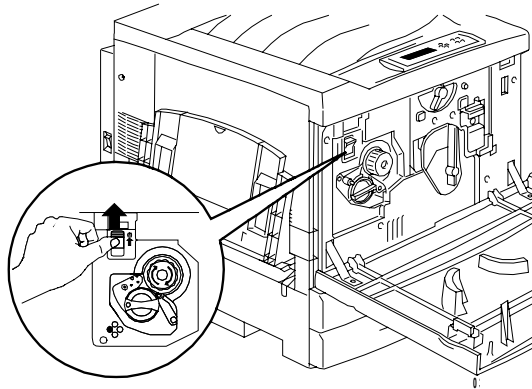


301119b

**CAUTION**

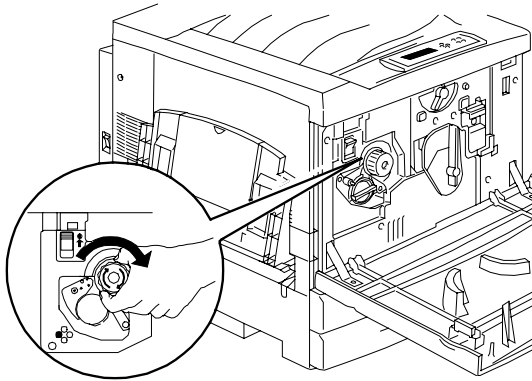
Ensure that the cartridge is in the Locked position. If the cartridge is NOT in the Locked position, Dry Ink can spill into the Printer.

- f. Press and release the **Anti-rotation button**.



301027c

- g. Rotate the **knob** in the direction of the arrow until it stops at the next chamber.



301038c



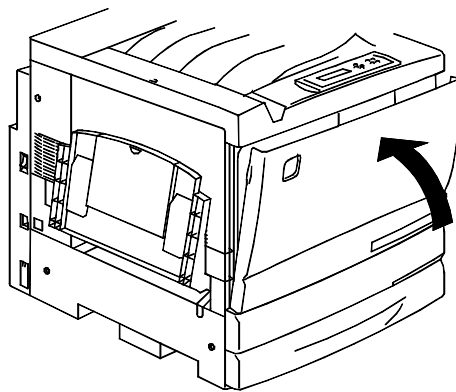
*If the Dry Ink Cartridge is not in the Printer all the way, the knob will not rotate.*

6. Repeat step 5 for the three remaining Dry Ink Cartridges.



*Rotate the carousel again to ensure that the last cartridge is in the Printer all the way.*

7. Close the Printer Front Cover.



301077b

### The next step

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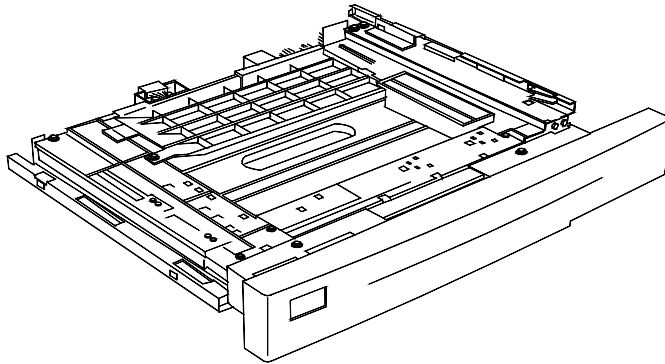
If you have ordered the optional Duplex Tray, go to the *Installing the Duplex Tray* procedure.

If you do not have a Duplex Tray, go to *Loading paper in the Paper Tray* procedure.

## Installing the Duplex Tray (optional)

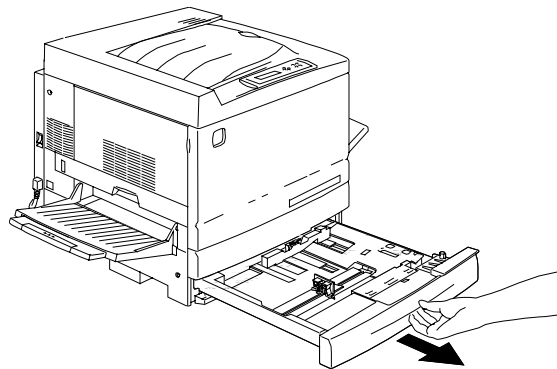
The Duplex Tray enables the DocuColor 2006 to print two-sided output.

1. Open the Duplex Tray box and remove the contents:
  - Duplex Tray
  - Upper Inverter
  - Lower Inverter
  - Two Thumb Screws
  - Small Connector Cover with cutout
  - Special Tool
2. Remove the Duplex Tray from the plastic wrap.
  - a. Remove the packing from the tray
  - b. Ensure that all the packing is removed from the tray.



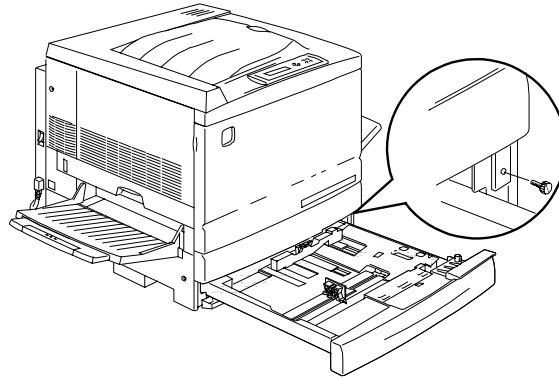
301043b

3. Open Paper Tray 1.



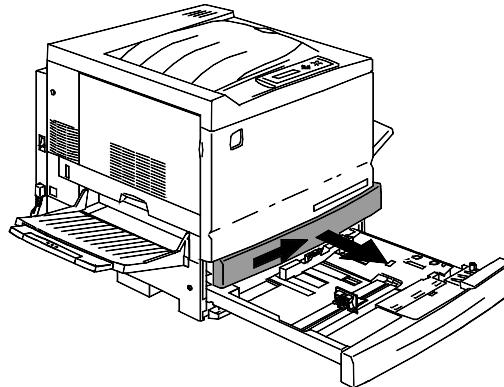
301128a

4. Using a phillips head screwdriver, remove the screw shown below.



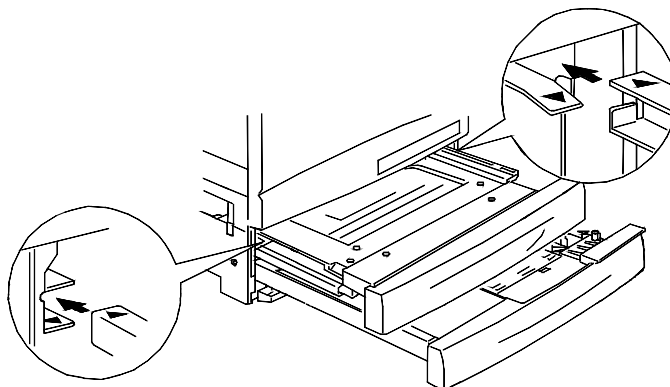
301050b

5. To remove the cover, shift it to the right then pull it away from the Printer. Discard the cover.



301051b

6. Install the Duplex Tray:
  - a. Align the rails on the tray with the rails in the Printer.

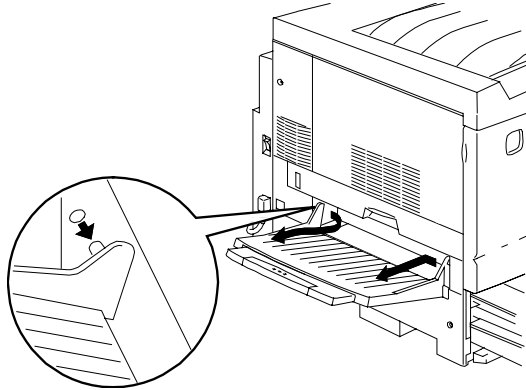


301052b

- b. Partially close the Duplex Tray and the paper tray.

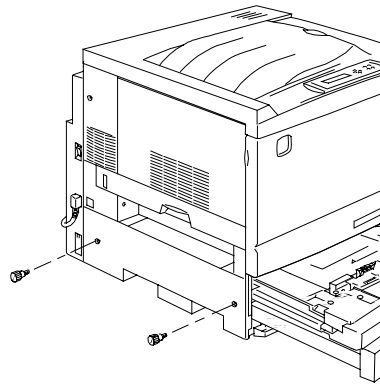
7. Install the Lower Inverter:

- a. Gently squeeze the sides of the Output Tray toward each other in order to remove the tray from the Printer.



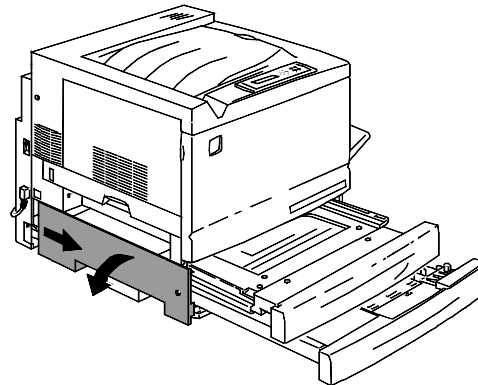
301053b

- c. Using a screwdriver, remove the two screws from lower left-hand cover of the Printer as shown below.



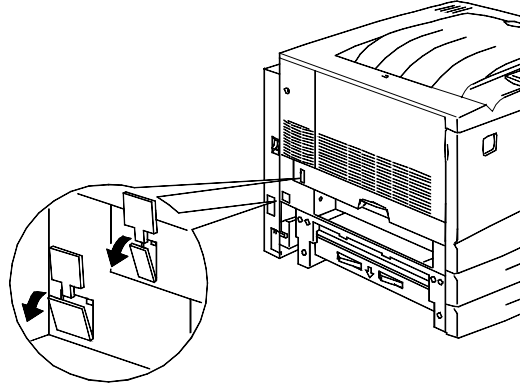
301054b

- d. Remove the cover by shifting it to the right then pulling it away from the Printer. Discard the cover.



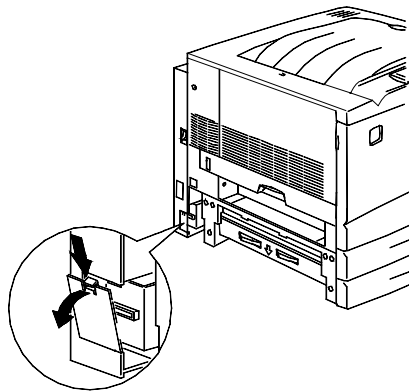
301055a

- e. Close the Inverter Tray and Paper Tray 1.
8. Using the Special Tool from the contents of the Printer carton, remove the two small covers from the left-hand side of the Printer. Discard the two covers.



301204a

9. Remove the Access Cover located on the lower left-hand side of the Printer. **DO NOT** discard this cover.



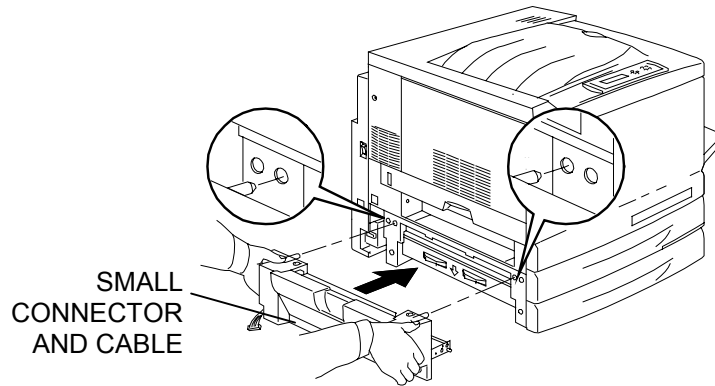
301056d



**CAUTION**

Ensure that the small connector and cable on the left-hand side of the Lower Inverter are pulled back out of the way.

10. Install the Lower Inverter as shown below.

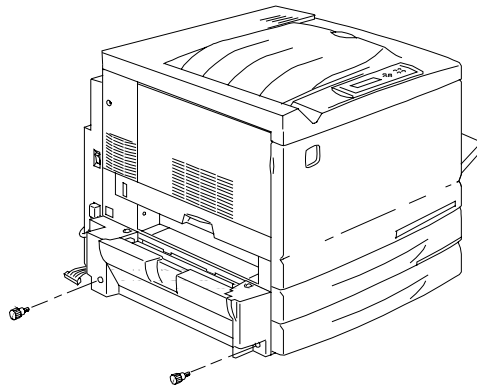


301057b



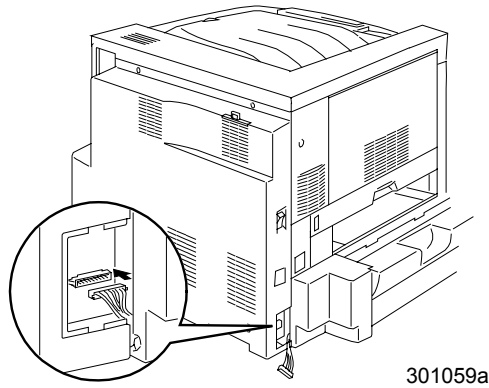
*The Lower Inverter does not install flush with the Printer covers.*

- a. Install the two thumbscrews from the contents of the box.

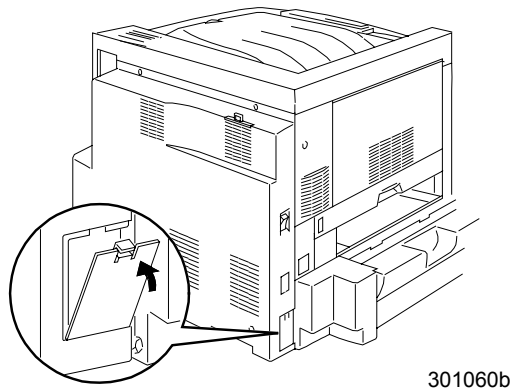


301058a

- b. Connect the small connector from the Lower Inverter to the small jack located at the rear of the left-hand side of the Printer.

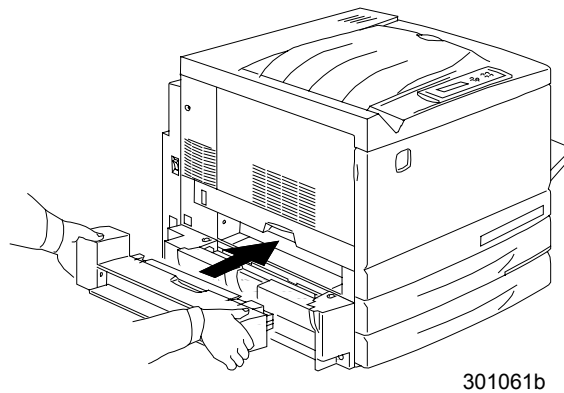


- f. Reinstall the small Access Cover.

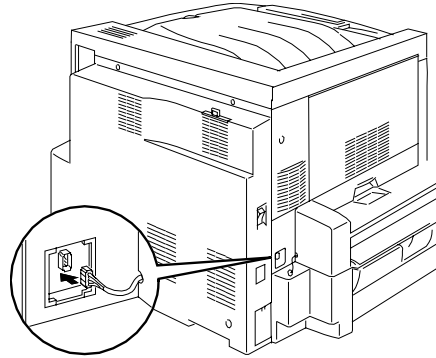


11. Install the Upper Inverter:

- a. Install the Upper Inverter into the Printer as shown.

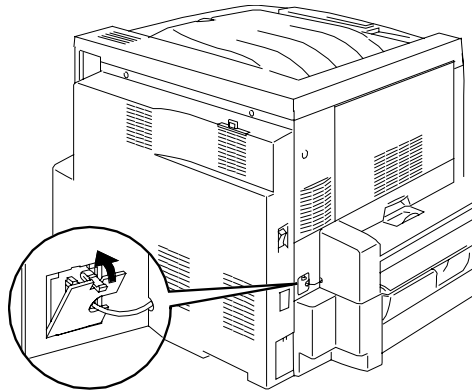


- b. Connect the tiny connector on the rear of the Upper Inverter to the small jack in the access hole, as shown below.



301062b

- g. Install the new Connector Cover with the cutout into the access hole, guiding the wires through the cutout in the cover.

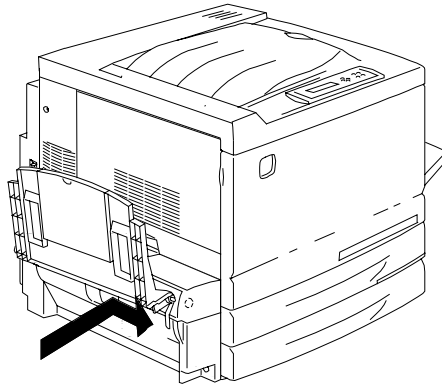


301063b

**CAUTION**

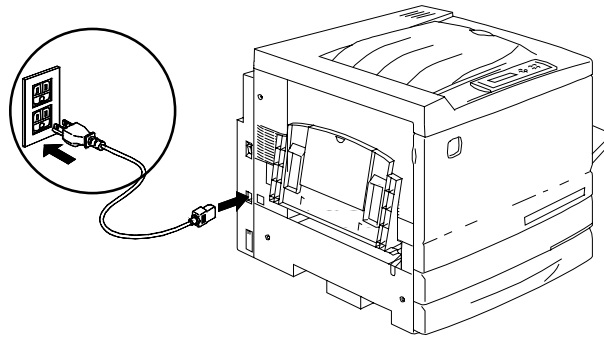
Use caution if you must rearrange the tiny wires on the connector in order to close the Connector Cover.

12. Reinstall the Output Tray.



301064b

13. Connect the power cord to the Printer and the wall outlet.



1 0301070b

**The next step**

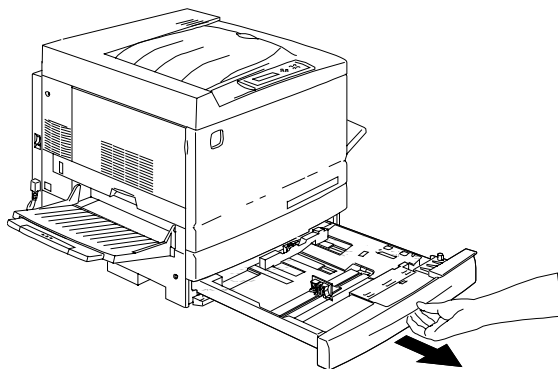
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Go to the *Loading the paper in the paper tray* procedure.

## Loading paper in the paper tray

Refer to the *Recommended Materials List* for details about the paper requirements for the DocuColor 2006.

1. From the front of the Printer, pull the paper tray out of the Printer as far as it will go.

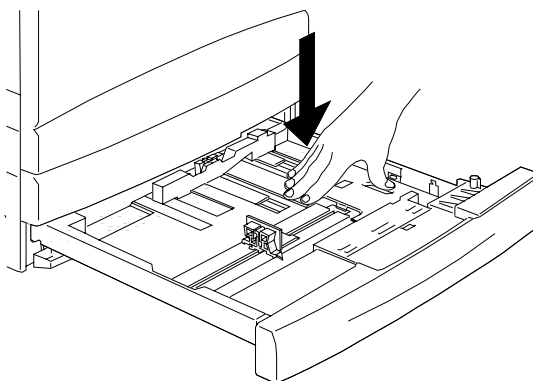


301128a



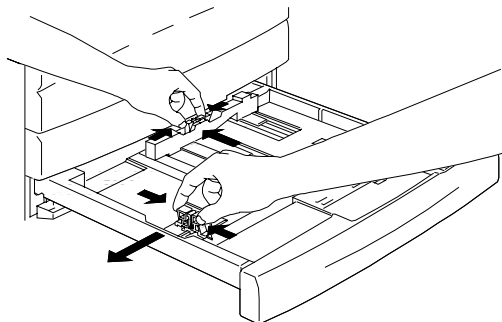
*If you are loading paper in the 2 Tray Feeder paper trays, skip step 2. It is not necessary to press down on the metal plate in Tray 2 or Tray3.*

2. Press down on the **metal plate** in the tray until it latches.



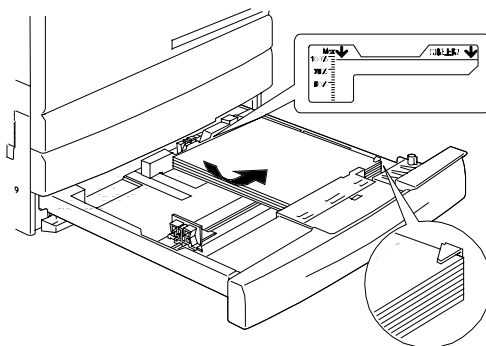
L 301066b

- Pinch the Horizontal and Vertical **Paper Guides** and move them away from the center of the tray as far as they will go.



0301067B-WOL 301067b

- Place the right edge of the paper stack against the right metal edge and under the front right-hand side **paper tab** as shown below.
- Ensure that the paper stack does not cover the **MAX** guideline.

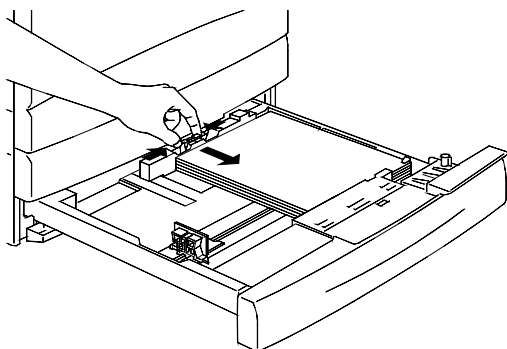


0301068B-WOL 301068b

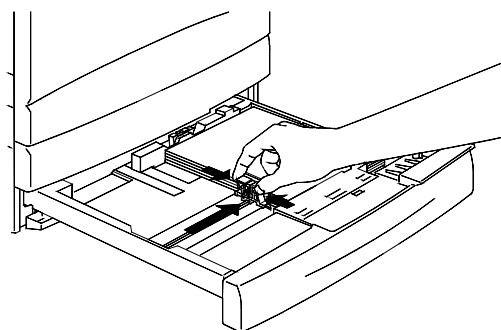


*To avoid jams, load paper with the long edge against the side of the tray when possible.*

- Adjust the two **Paper Guides** so that they lightly touch the edges of the paper stack.



0301101a



301102a



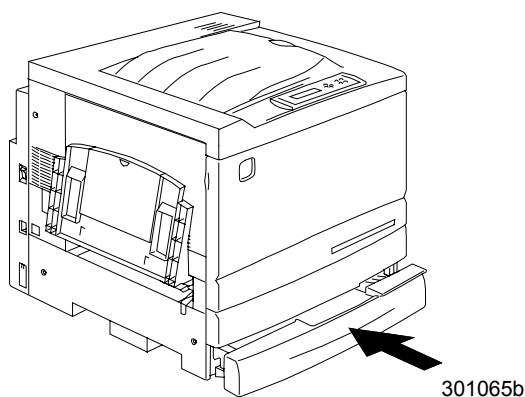
*Moving the guides too tight against the paper stack can cause a jam.*

7. Ensure that the vertical Paper Guide is aligned with the appropriate paper size mark on the bottom of the tray.



*Automatic paper size detection cannot occur if the vertical Paper Guide is out of position.*

8. Push the paper tray firmly into the Printer.



9. If there are additional paper trays installed in your DocuColor 2006, repeat this procedure until all the trays are loaded with the desired paper stock.

## The next step

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Go to the section *Installing the Scanner Stand*.

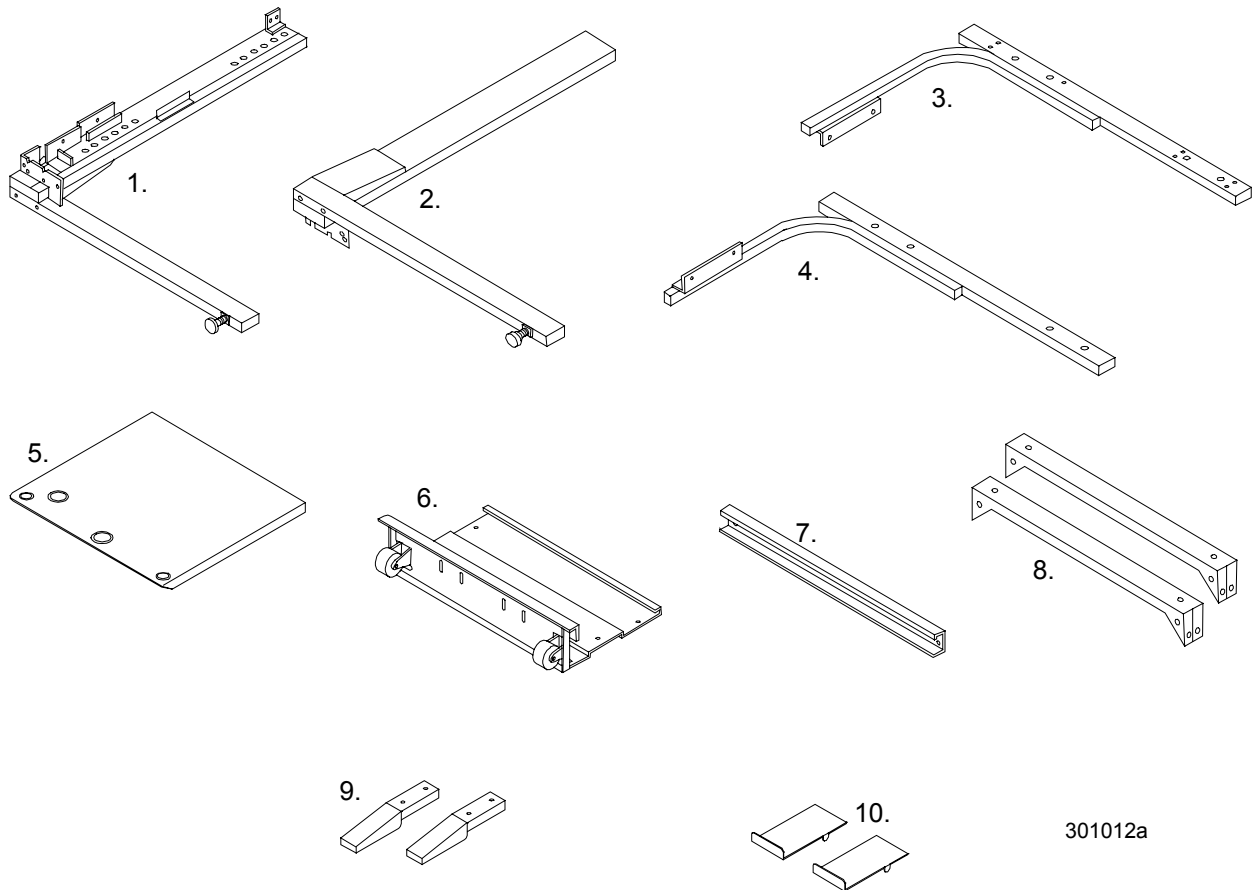




## Installing the Scanner Stand

You will need a phillips head screwdriver to perform this installation

1. Open the Scanner Stand carton.
2. Ensure that the following parts are included in the carton:



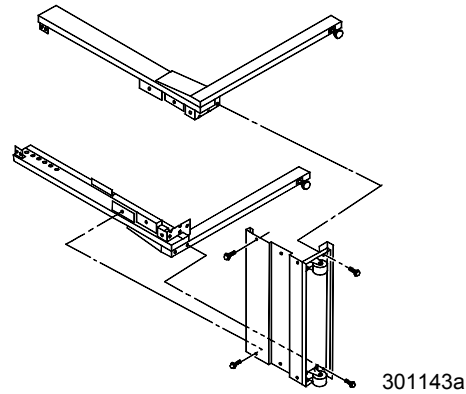
- |                  |                                   |
|------------------|-----------------------------------|
| 1. Right Leg     | 6. Rear/Bottom Plate with casters |
| 2. Left Leg      | 7. Spacer Bar                     |
| 3. Right Support | 8. 2 Braces                       |
| 4. Left Support  | 9. 2 Stabilizing Feet             |
| 5. Table Top     | 10. 2 Bumpers                     |

6mm Allen Wrench, not shown

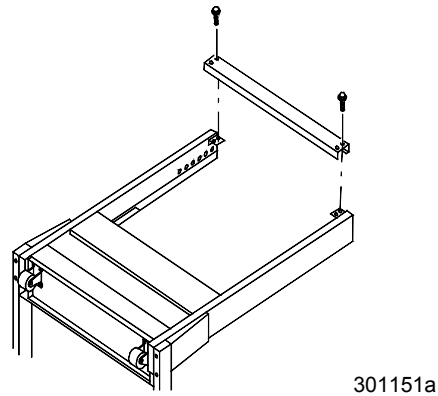
32 Screws, not shown

8 Allen Screws with washers, not shown

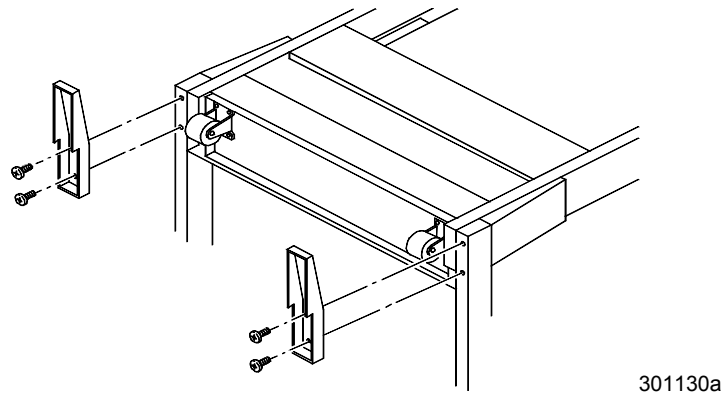
3. Attach the Left Leg and Right Leg to the Rear/Bottom Plate using eight screws as shown below.



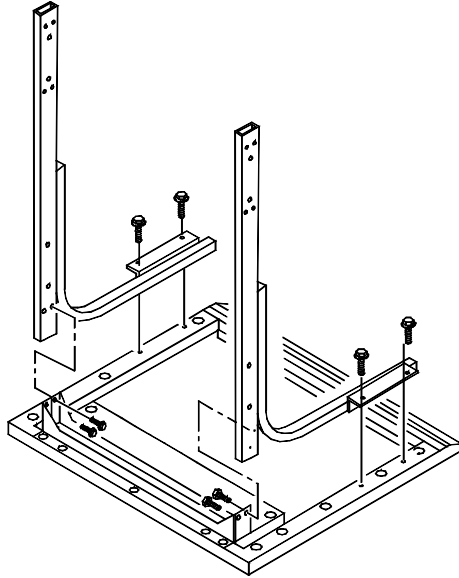
4. Install the Spacer Bar between the tops of the two legs using four screws. You have just completed the Lower Assembly.



5. Turn the Lower Assembly over.
6. Install the two Stabilizing Feet, using four screws as shown.

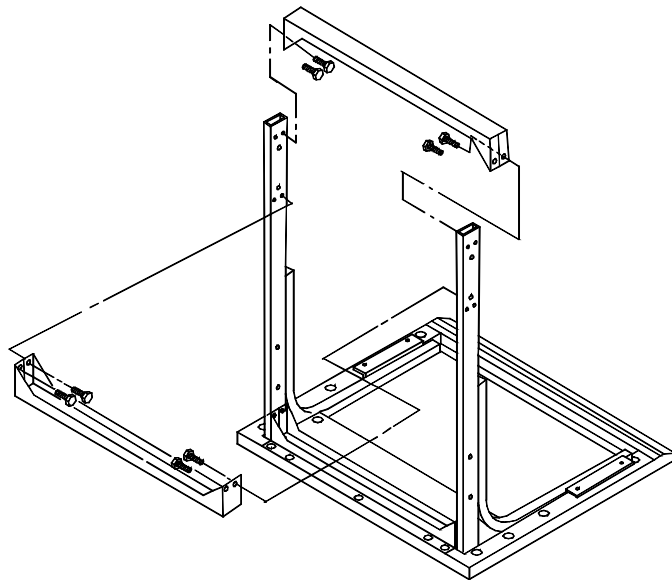


7. Place the table top face-down on the floor.
  - a. Place the Left Support and the Right Support into the table top and install the two screws. This is the Upper Assembly



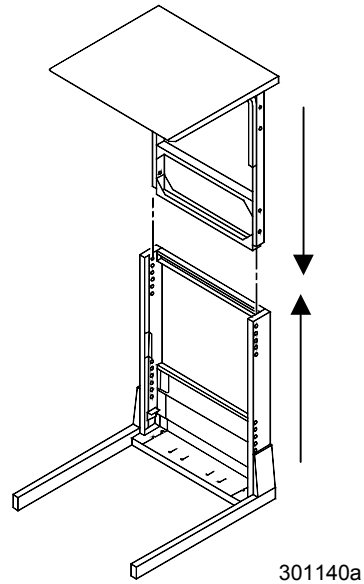
301202

- b. Install four screws through the supports and into the top of the table.
    - c. Install the two braces into the positions shown below.

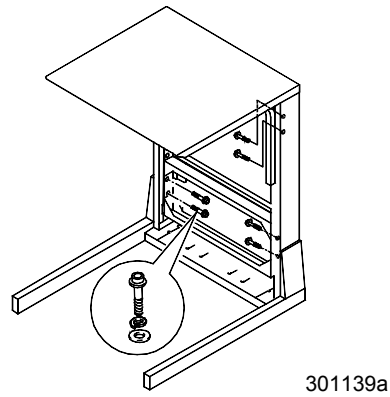


301137

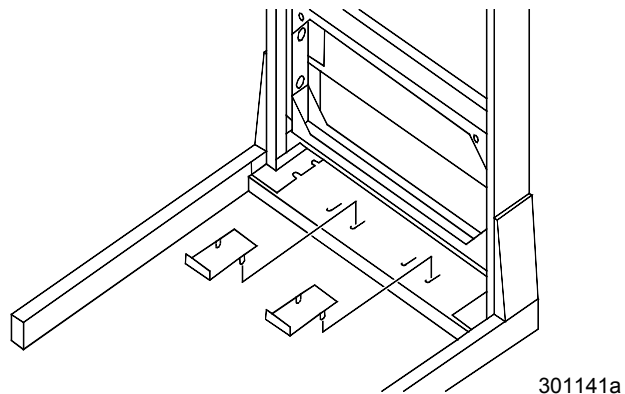
8. Turn the Upper Assembly over, and slide it into the legs of the Lower Assembly until it stops.



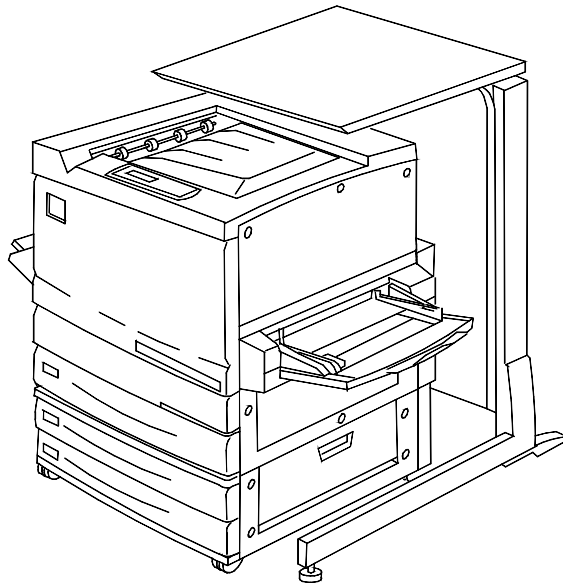
9. Attach the two assemblies together using eight Allen Screws and the Allen Wrench.



10. Install the two Bumpers into the rear slots of the bottom plate.



11. Move the Scanner Table around the Printer as shown.



301152a

## **The next step**

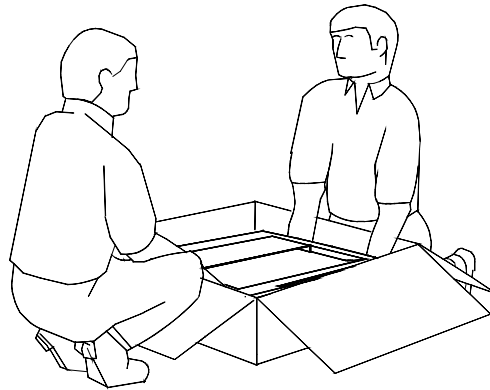
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Go to the *Installing the Scanner* procedure.

## Installing the Scanner

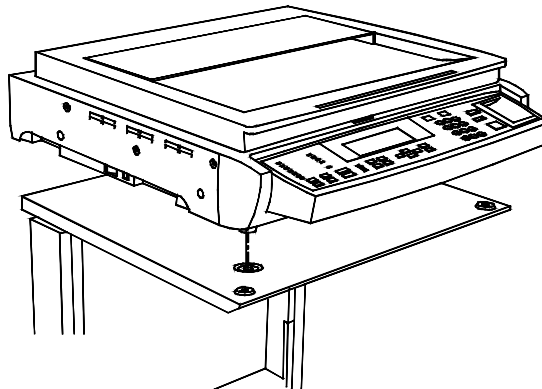
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1. Open the Scanner carton.
2. Ensure that the following items are in the carton.
  - Scanner
  - Power cord
  - Printer interface cable
  - Power cable
3. Remove the plastic from the top of the Scanner and push it down the side of the carton away from the Scanner.
4. With a person on each side of the box, place your hands inside the plastic and under the Scanner.



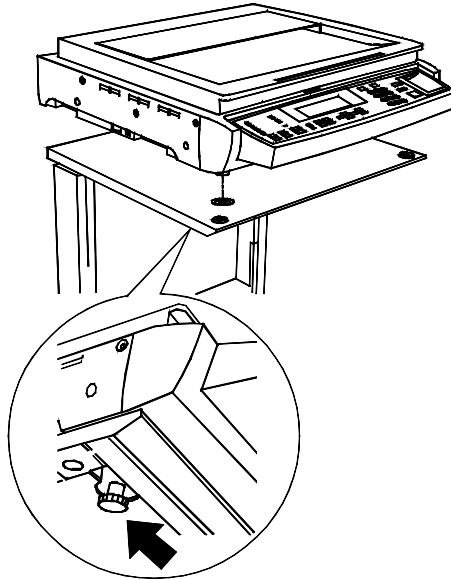
301049a

5. Lift the Scanner from the box and place it on the Scanner Stand.
6. Ensure that the front Scanner feet are placed into the round recessed areas on the top front of the Scanner Stand.



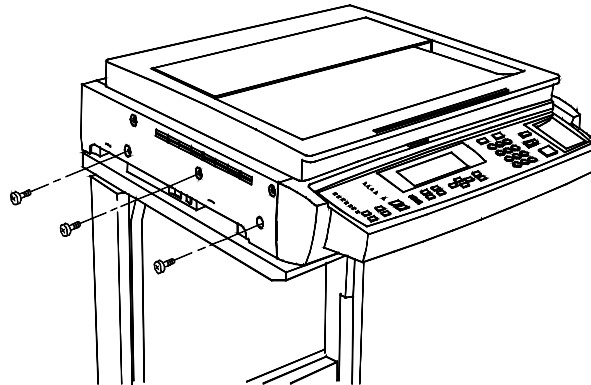
301045a

7. Tighten the thumbscrew, shown below, in order to secure the Scanner to the stand.



301046a

8. Remove the three screws from the right-hand side of the Scanner.



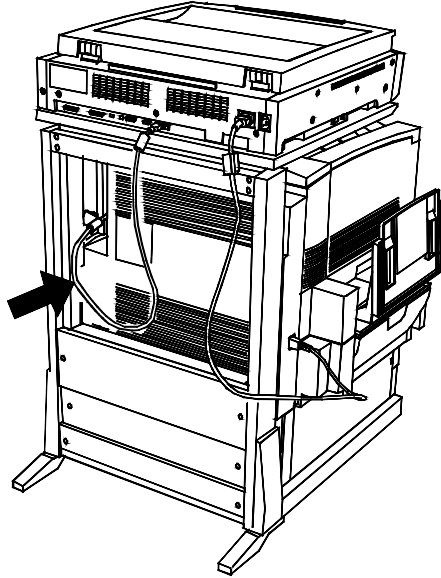
301132a



*Please store these screws in a safe place, or tape them to the rear of the Scanner Stand. The screws lock the Scanner Drive into a secure position. You will need them if the Scanner has to be moved.*

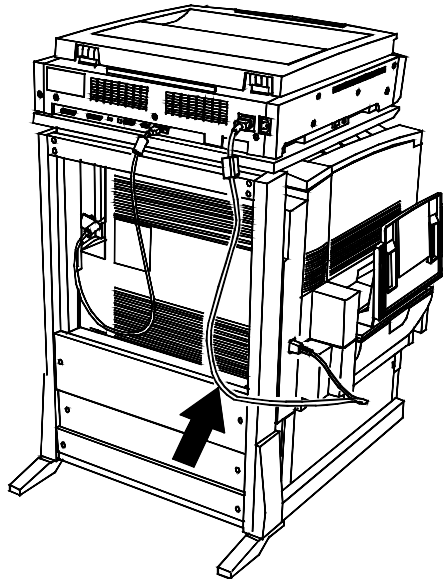


9. Connect the Scanner cables by performing the following steps:
  - a. Install one end of the Interface Cable to the rear of the Scanner, and the other end to the left-hand side of the Printer.



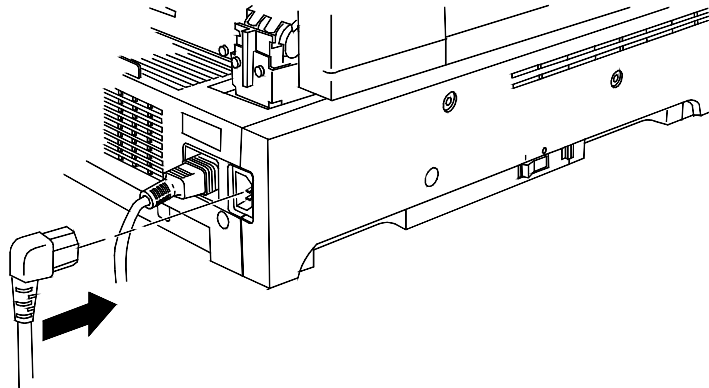
301131a

- b. Connect the power cable between the Printer and the Scanner as shown.



301228a

- c. Connect the Scanner power cord to the wall outlet and to the rear of the Scanner.



301080

## The next step

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Go to the *Installing the Document Feeder* procedure.

## Installing the Document Feeder

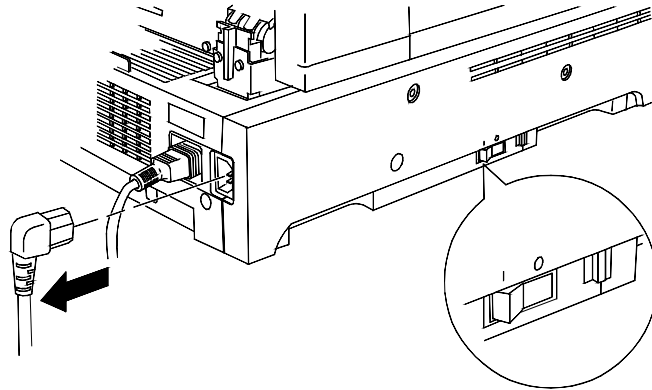
The Document Feeder enables you to make copies from a stack of originals. Up to 30 originals of 75 gsm paper may be placed in the Document Feeder at a time.



### WARNING

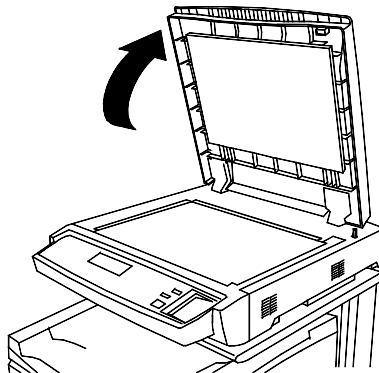
The Document Feeder weighs 24 pounds (11kg). Take extreme care when handling the feeder.

1. Check the contents of the kit for the following parts:
  - Feeder Assembly
  - Exit Tray
  - Two Knobs
2. Ensure that the Scanner power is OFF, and that the power cord is disconnected.



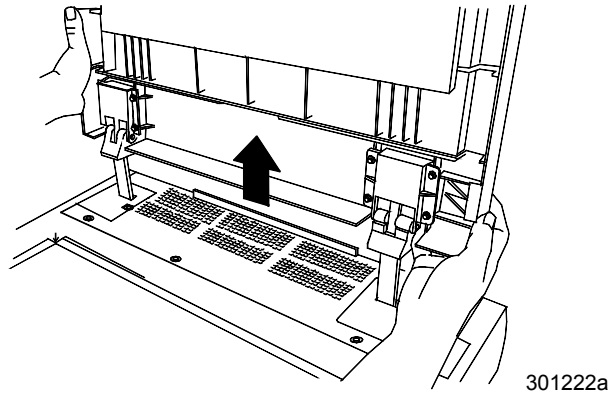
301125a

3. Raise the Document Glass Cover.

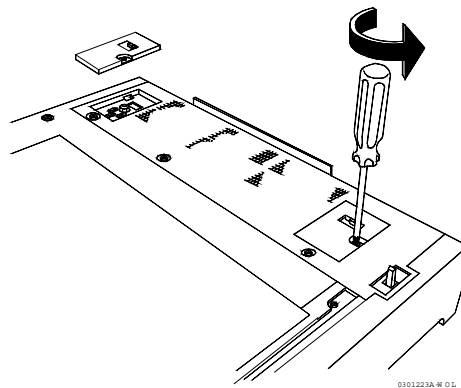


0301220A-W O.L

- Using both hands, lift the cover straight up and remove. This cover may be discarded.



- Use a screwdriver to loosen and remove the two small covers shown below. Discard the covers and screws.

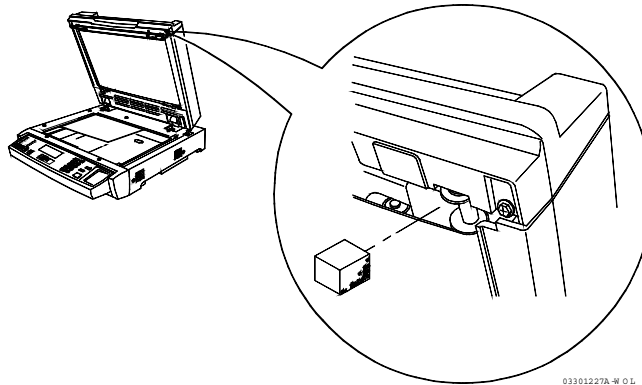


6. To install the Document Feeder perform the following steps:

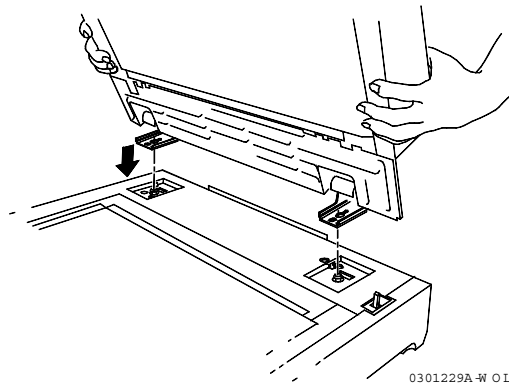
**WARNING**

The Document Feeder weighs 24 pounds (11kg). Use extreme care when handling the feeder.

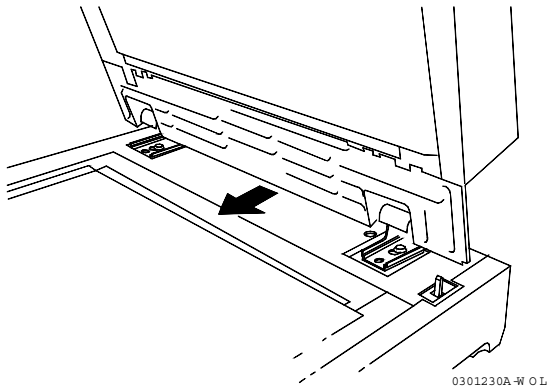
- a. Remove the protective packing from the front edge of the Document Feeder.



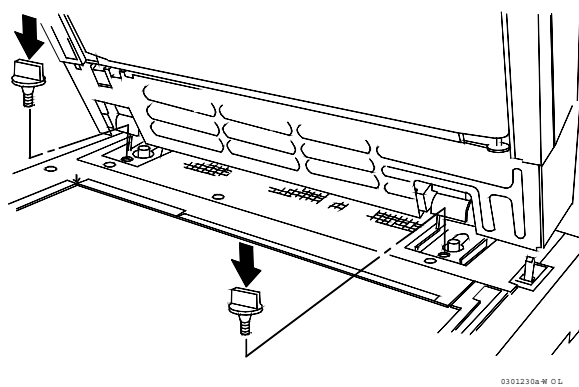
- b. From the back of the Scanner, align the holes in the Document Feeder hinges to the alignment posts on the Scanner.



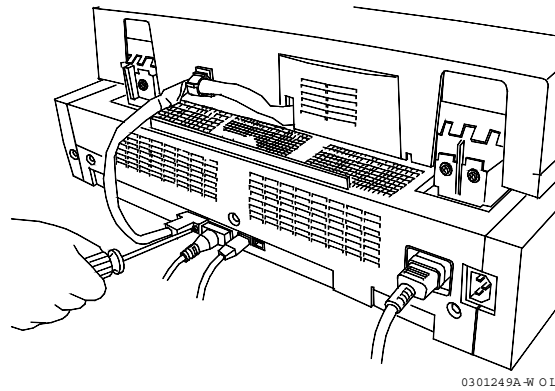
- c. Using both hands, push the Document Feeder toward the front of the Scanner. This secures the Feeder to the posts.



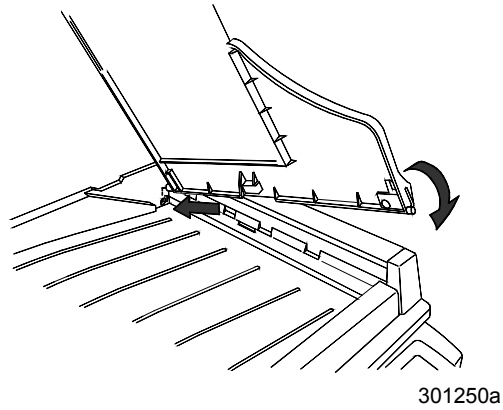
- d. Install the two knobs from the kit and tighten.



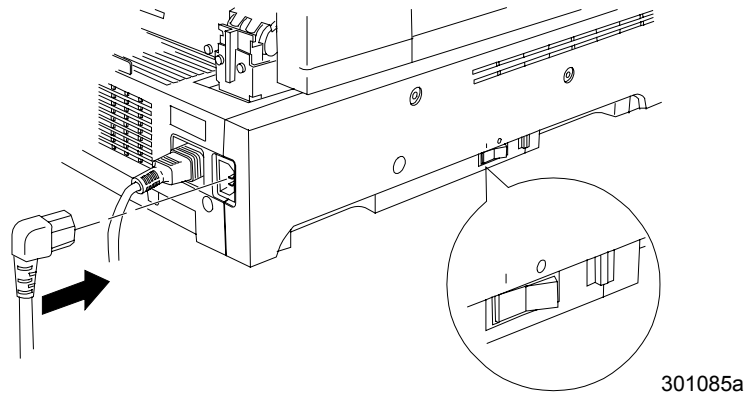
7. Connect the cable to the back of the Scanner and tighten the two screws.



8. Install the Exit Tray.



9. Reconnect the power cord, and switch ON the Scanner.



## **The next step**

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If you are installing the optional Sorter/Stacker, go to the *Installing the Sorter/Stacker* procedure. Otherwise, go to the *Printing the Test Page* procedure.



## Installing the Sorter/Stacker

---

The Sorter/Stacker is an optional accessory for the Xerox DocuColor 2006. It attaches to the left side of the unit and consists of 10 bins and a high capacity bin. Xerox service personnel or installation personnel or the customer may install it.



*The Sorter/Stacker functions are available to copy jobs only. Sorting functions are not available to print jobs.*

1. Ensure that there is adequate space for the unit to the left of the copier/printer. The Sorter/Stacker dimensions are as follows:

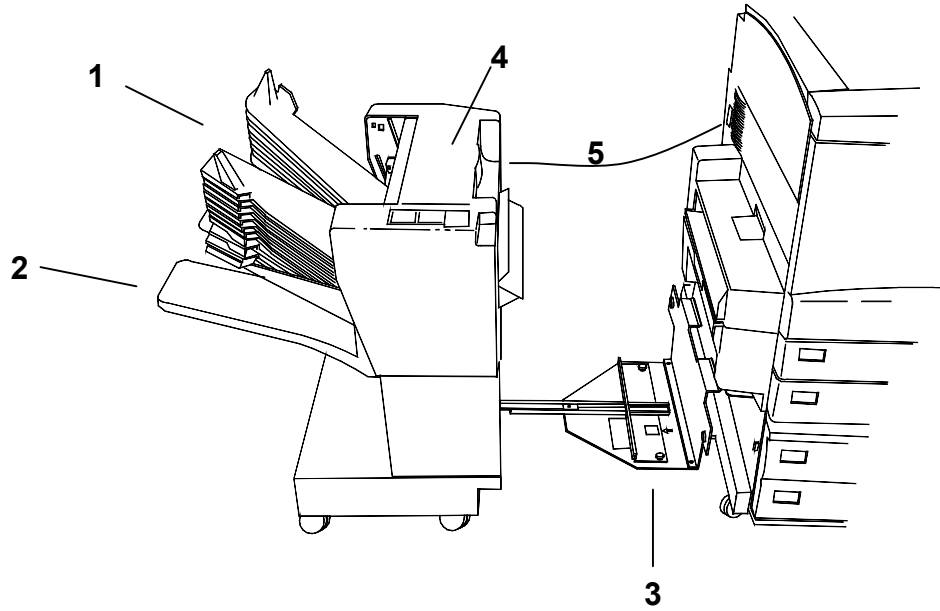
Width            17.2 inches (437mm)

Height           28 inches (710 mm)

Depth            19.1 inches (484 mm)

An additional 14 inches (356 mm) must be allowed to the left of the Sorter/Stacker to enable jam clearance

2. Review the Sorter/Stacker components before installing the unit.



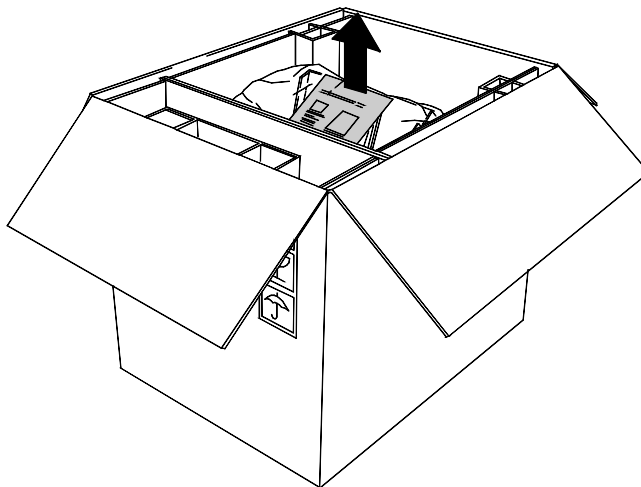
- 1 Sorter bins
- 2 High capacity bin
- 3 Attachment plate
- 4 Jam clearance cover
- 5 Connector cord

## Unpacking the Sorter/Stacker

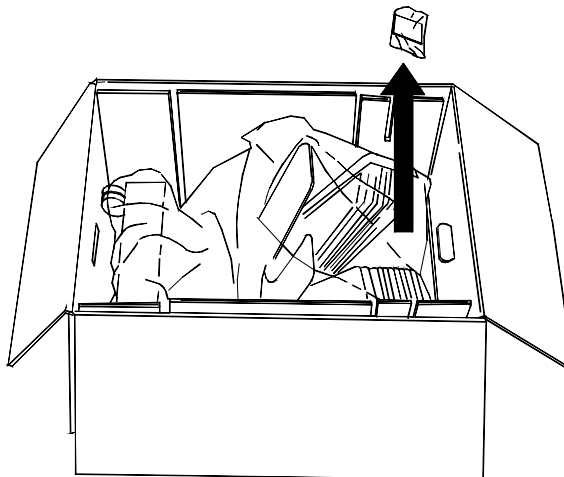
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Read all the steps **before** performing this procedure.

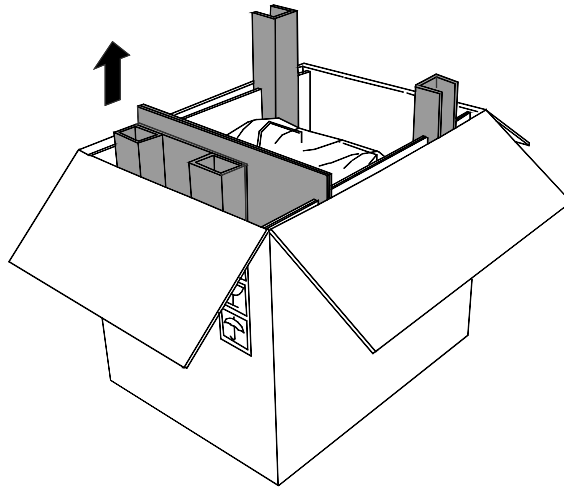
1. Open the box. Remove the instruction sheet.



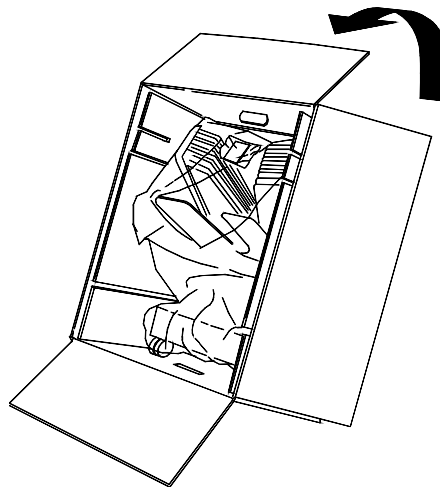
2. Remove the plastic bag with the new connector cover.



3. Remove the cardboard inserts that hold the unit in place. Move any plastic away from the bottom wheels of the Sorter/Stacker.



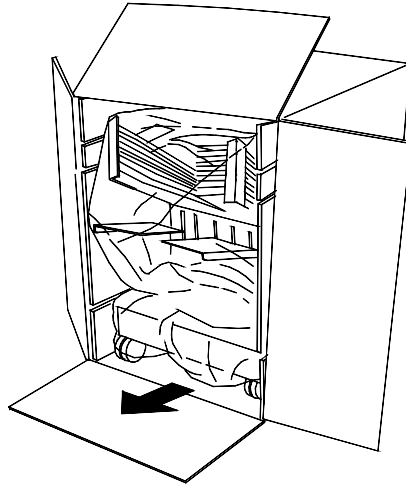
4. Gently tip the box so the Sorter/Stacker is standing on its wheels



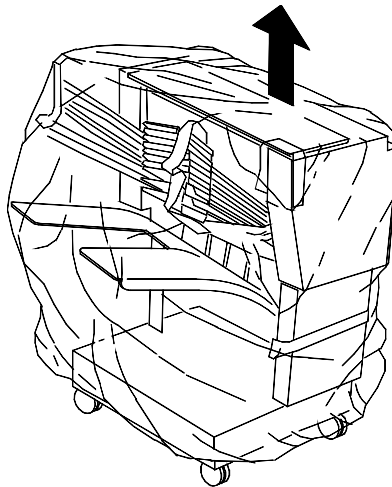
**CAUTION**

When rolling an unattached Sorter/Stacker, hold the unit from the inboard side, not the bins. Do not press down on the attachment plate as this may cause the unit to tip.

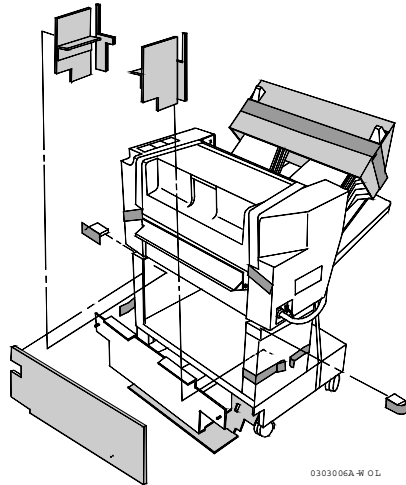
5. Carefully roll the Sorter/Stacker out of the box.



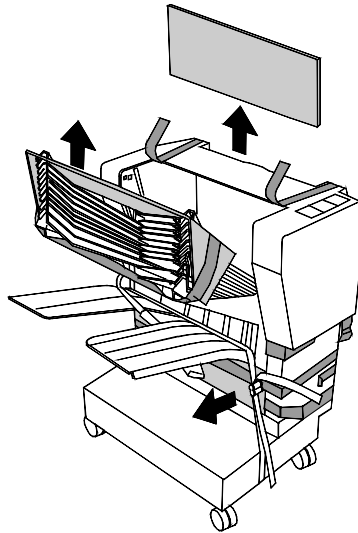
6. Remove the plastic wrapping from around the Sorter/Stacker.



7. Remove the tape and cardboard from the inboard side of the Sorter/Stacker.



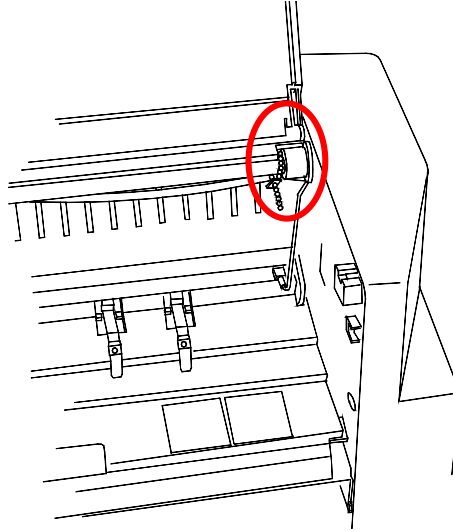
8. Remove the cardboard from the top of the Sorter/Stacker. Remove the cardboard protector and tape from the sorting bins. Remove the strap around the high capacity bin. Remove any tape or cardboard from the outboard side of the Stacker/Sorter.



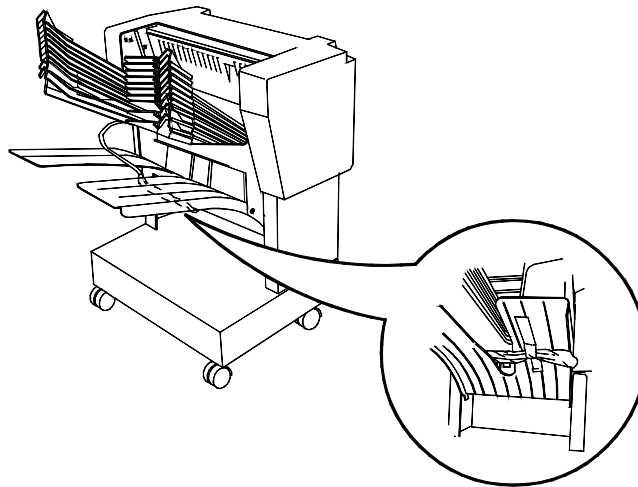
9. Open the cover and remove any packing material inside it.

**CAUTION**

Do not remove the plastic tie wrap on the metal roller under the jam clearance cover. The tie wrap holds a sensor wire out of the way, as illustrated in the figure below.



10. Remove the tape that is holding the connector cord in place. Keep the cord wrapped to protect the connector.



11. Ensure that any remaining tape is removed from the unit.

## Connecting the Sorter/Stacker

---

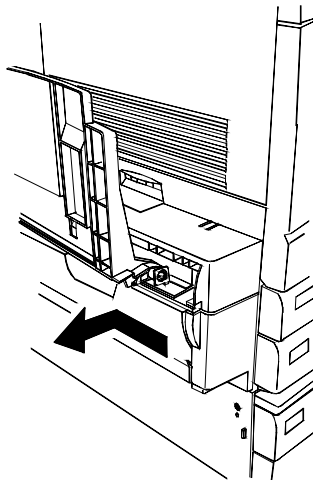
Read all the steps **before** performing this procedure.



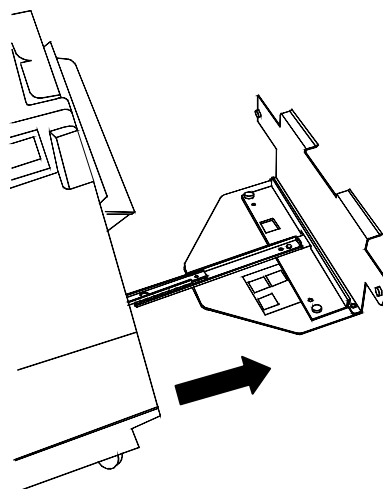
### CAUTION

Ensure that the power is off on the copier/printer before you begin to install the Sorter/Stacker.

1. Switch off the copier/printer.
2. Remove the output tray from the copier/printer.



3. At the Sorter/Stacker, extend the attachment plate.

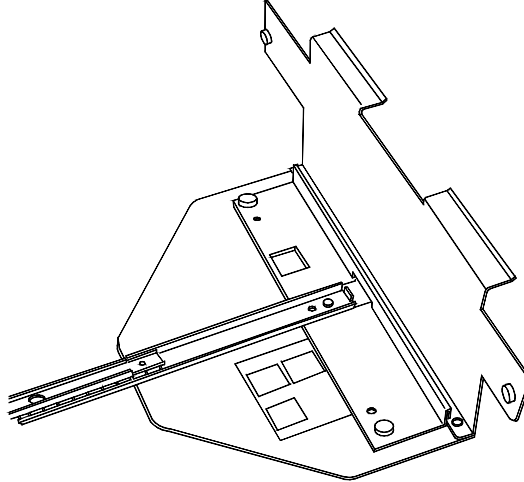


### CAUTION

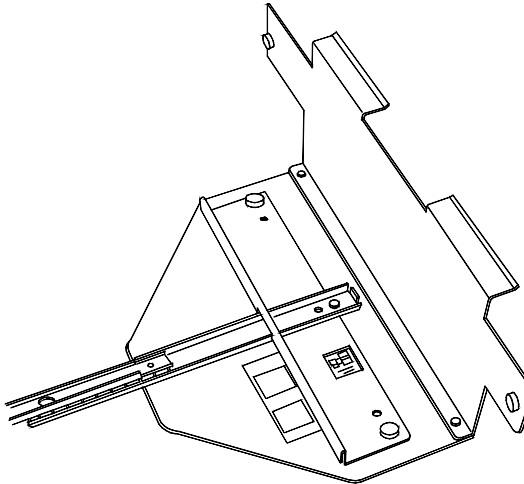
Do not press down on the attachment plate as this may cause the unit to tip.



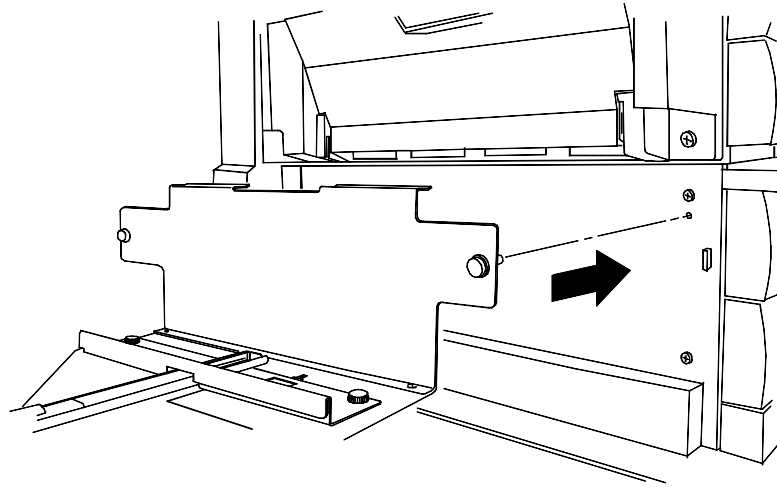
4. Perform one of the following:
  - If the DocuColor 2006 does not have the optional duplex tray, ensure that the vertical edge of the spacer plate is positioned to the right, near the vertical edge of the attachment plate. No icon should be visible in the spacer plate cut out. Proceed to step 5.



- If the DocuColor 2006 has the optional duplex tray, remove the spacer plate using the two thumbscrews. Position the plate so its vertical edge is to the left and thumbscrews align with the holes in the base of the extension. Ensure that the duplex tray icon is visible in the spacer plate cut out. Tighten the thumbscrews.

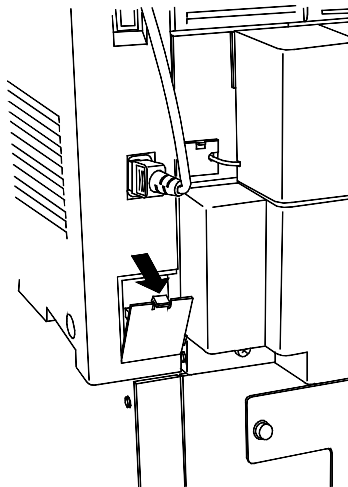


5. Align the Sorter/Stacker with the left side of the DocuColor 2006 so the thumbscrews on the plate align with the holes in the left cover of the copier/printer. The upper horizontal edges of the alignment plate should fit under Jam Clearance Area 5.

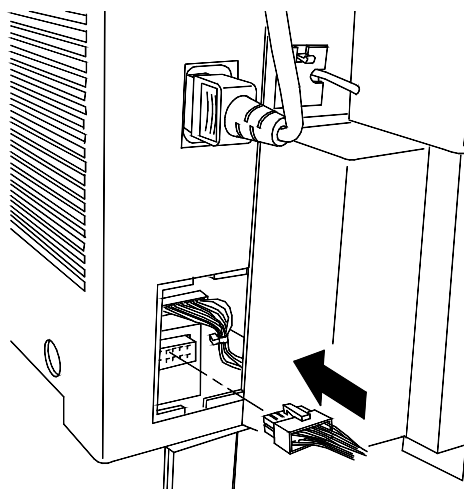


6. Tighten the thumbscrews on the front and rear of the alignment plate.

7. Remove the connector cover that is below the power plug on the left side of the copier/printer.



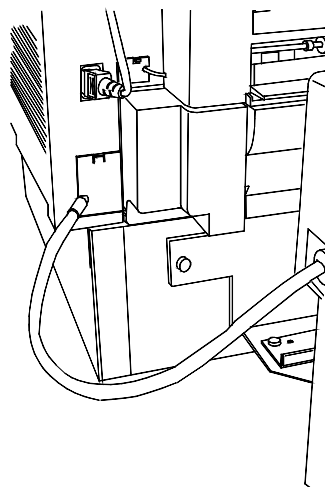
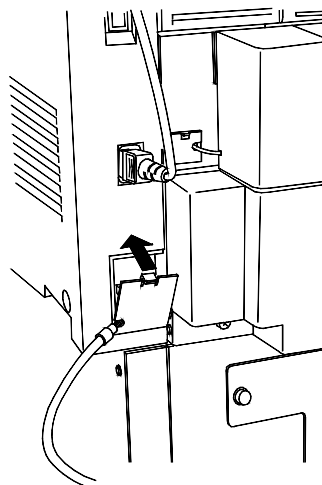
8. Remove the protective plastic wrap from the Sorter/Stacker cord and connector.
9. Plug in the connector.



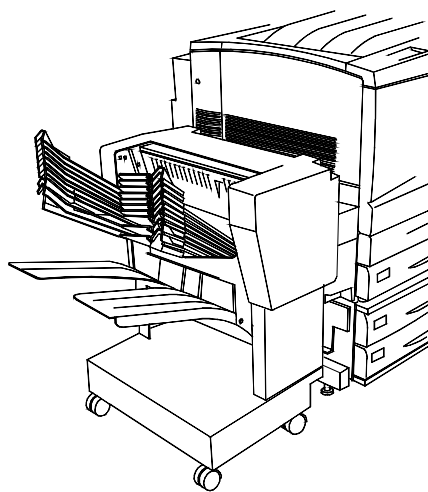
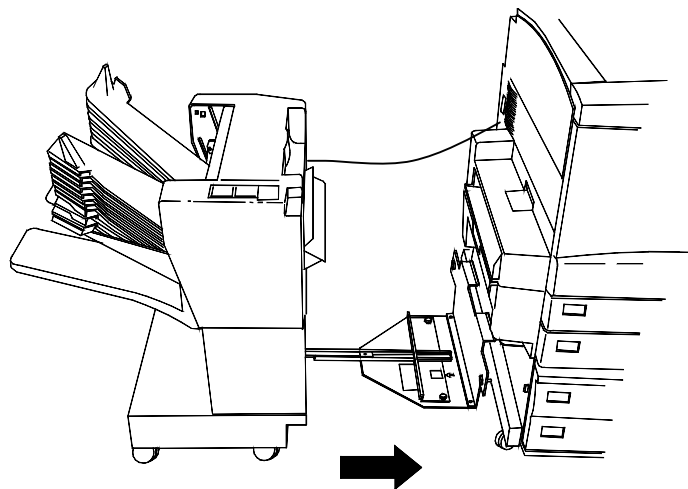
**CAUTION**

Be careful not to squeeze or disconnect any of the wires or the connecting cord with the cover in the following step.

10. Remove the new connector cover from its wrapping. Holding the cord to the left cut out side of the opening, place the lower edge into the opening and push the new cover up and into place.



11. Slide the Sorter/Stacker to the right into position.



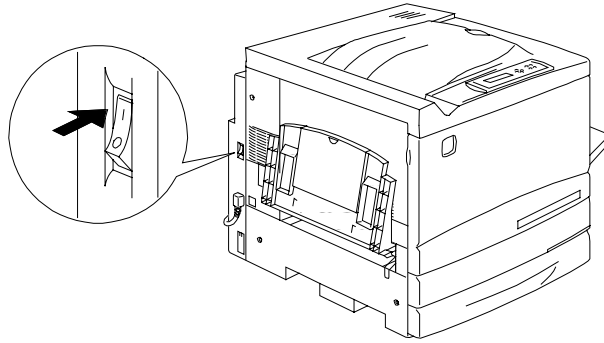
## **The next step**

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Go to the *Printing the Test Page* procedure.

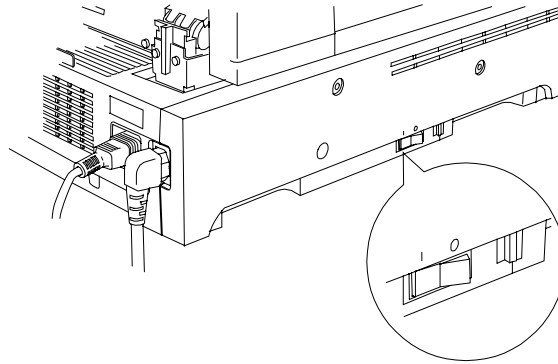
## Switching on the power

1. Press the I on the ON/OFF button on the Printer.



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2. Press the I on the ON/OFF button on the left-hand side of the Scanner.



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The DocuColor 2006 performs a registration setup, then after a few moments messages indicating the Scanner is ready are displayed on the Printer Control Panel and on the Scanner Control Panel.

## Switching off the power

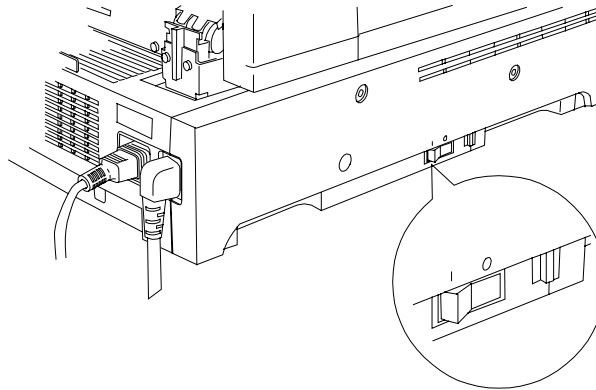
---

1. Ensure that the READY message is displayed on the two Control Panels.



*Do not switch off the power if any other message is displayed. There may be a problem, or if the DocuColor 2006 is networked, it may be receiving data.*

2. Press the **0** on the ON/OFF button on the Scanner only.



301086



*The Scanner controls the power for the Printer, therefore it is not necessary to switch off the power on the Printer.*

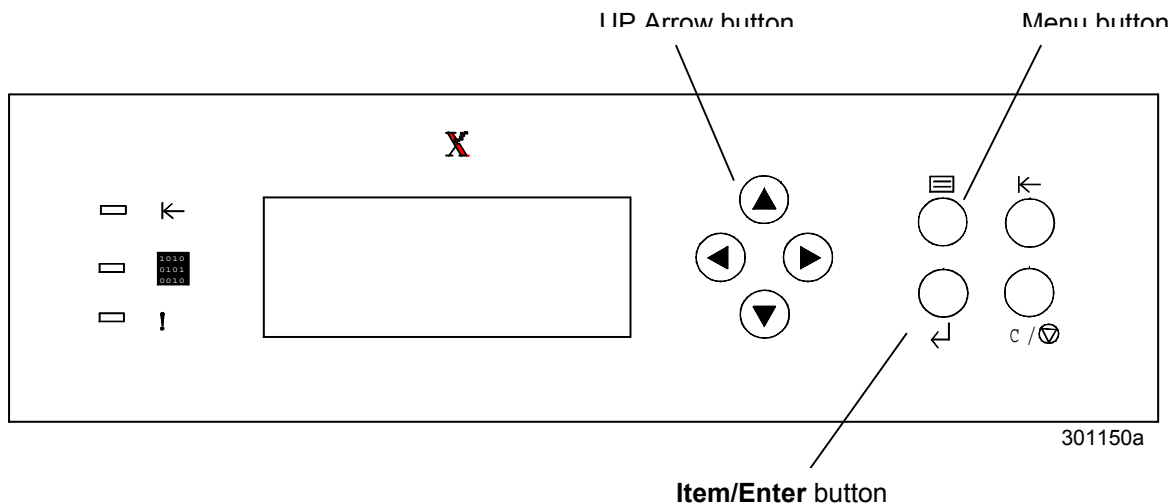


## Printing a test page from the Printer Control Panel

Print the test page in order to ensure that the Printer is functioning. An original document is not required. The test page can be generated from the Printer Control Panel.



For a quick overview of the wordless Control Panel, refer to the [Getting to know the DocuColor 2006 chapter](#).

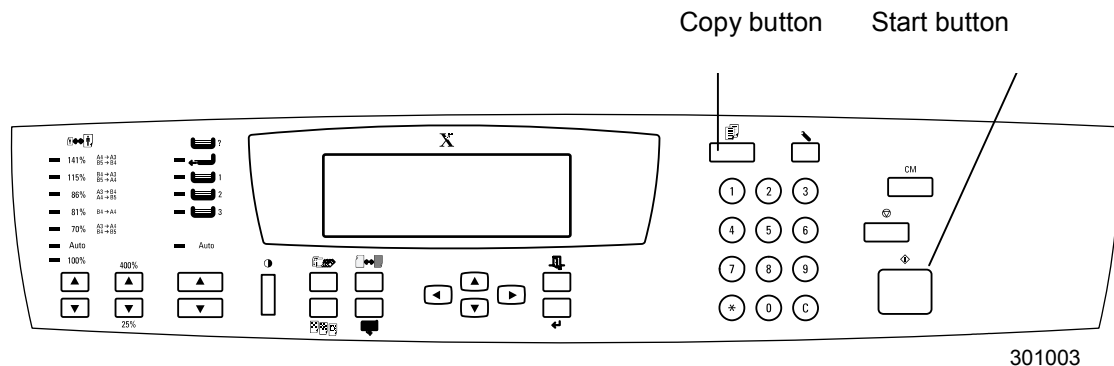


1. Ensure that READY is displayed on the Printer Control Panel screen
2. Press the Printer **Menu** button repeatedly until the message PRINT PAGES FROM LIST is displayed on the Control Panel screen.
3. Press the **Item/Enter** button.  
PRINT CONFIGURATION appears on the Control Panel.
4. Press the up arrow button until PRINT TEST PAGE appears on the Control Panel.
5. Press the **Item/Enter** button.  
PROCESSING JOB FROM TRAY 1 is displayed.  
After a moment the test page is delivered to the Output Tray on the top of the Printer.

## Making a test copy from the Scanner



For a quick overview of the Scanner Control Panel, refer to [Getting to know the DocuColor 2006](#).



1. Ensure that **READY** is displayed on the Printer Control Panel screen.
2. Lift the Scanner cover and place an original on the Document Glass.
3. Press the **Copy** button to enter Copy mode.
4. Press the **Start** button on the Scanner Control Panel.  
After a moment the copy is delivered to the Output Tray on the top of the Printer.
5. Remove the original from the Document Glass.

### The next step

Perform one of the following steps:

- If you are adding memory to the Printer, go to the [Adding memory to the Printer](#) procedure.
- If you are adding memory to the Scanner, go to the [Adding memory to the Scanner](#) procedure.
- If you are not adding memory, go to [Getting to know the DocuColor 2006](#).

## Adding memory to the Printer

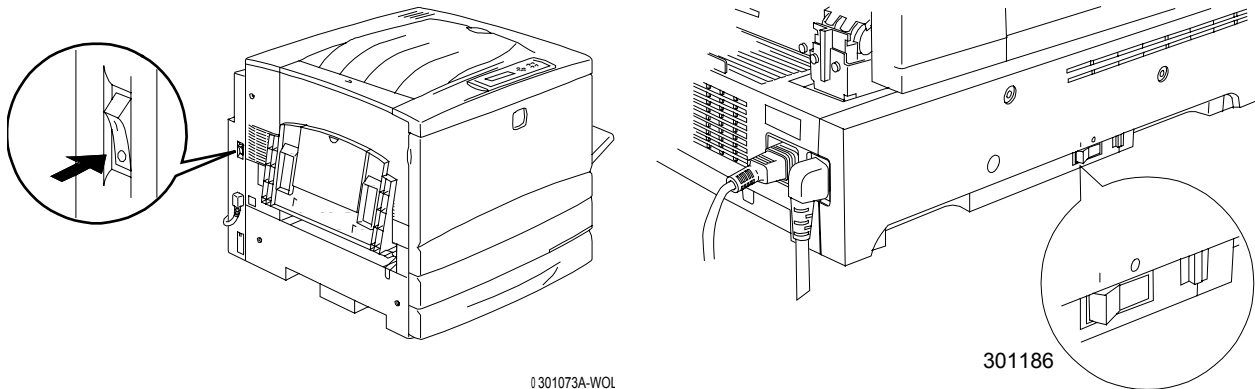
You will need a phillips head screwdriver to perform this procedure.



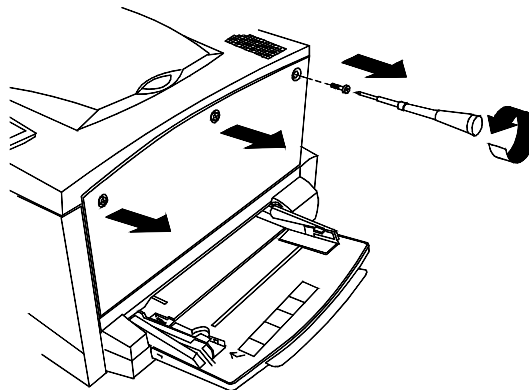
### CAUTION

- Protect the memory card from static electricity by keeping it in the anti-static bag until you are ready to install it.
- Handle the card by the top or side edges only. Do not touch the card components or the gold connector edge.
- Avoid placing the card near magnetic devices, such as a pc monitor.
- Avoid exposing the card to direct sunlight, high temperatures, or humidity.

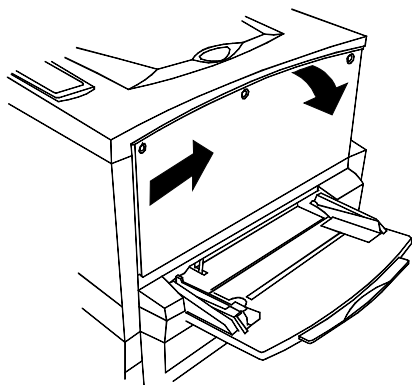
1. Switch OFF the power to the Printer and to the Scanner.



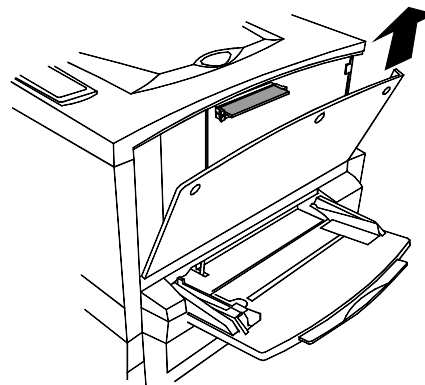
2. Remove the **three screws** from the upper right-hand side panel of the Printer.



- Slide the panel to the left and lift to remove. The memory card slots are located behind the panel.

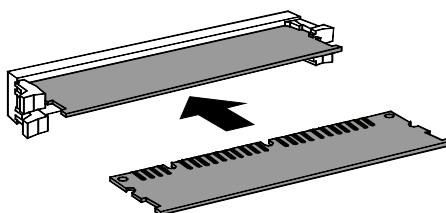


301210



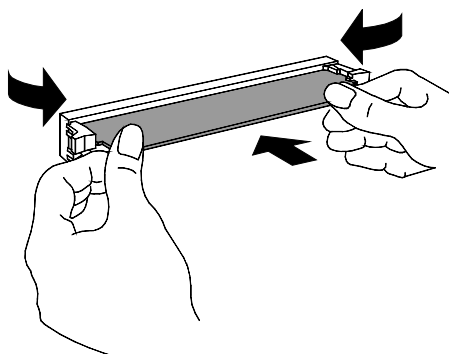
301211a

- The upper slot contains the 64MB memory card, already installed
  - The lower slot is empty.
- If you are replacing the 64MB memory card with one or two memory cards, go to step 6. If you are adding another memory card to the existing 64MB memory, perform step 5.
  - Remove the additional memory card from the anti-static bag.



301214a

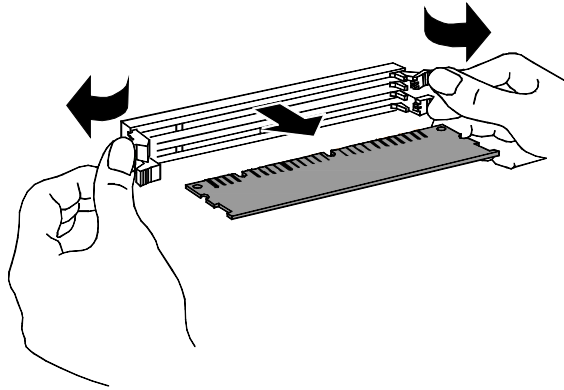
- Slide the card into the lower slot below the 64MB memory card.
- Using your thumbs, press the card into the slot until it clicks.



301233a

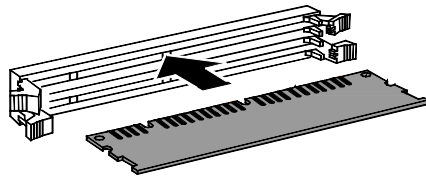
- Go to step 7.

6. To replace the 64MB memory card perform the following steps:
  - a. In order to remove the 64 MB memory card press against the two clips on the sides of the card slot with your thumbs.
  - b. When the clips are pushed back, remove the 64MB card.



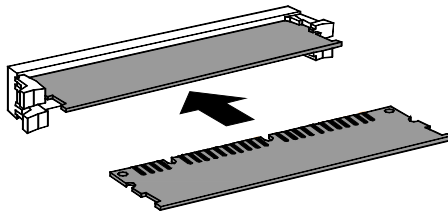
301212a

- c. Remove the new memory card from the anti-static bag.
  - d. Place the 64 MB memory card in the anti-static bag.
  - e. Slide the new memory card into the upper slot.
  - f. Using your thumbs, press the card into the slot until it clicks.



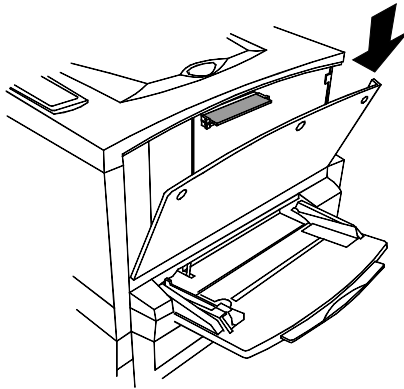
301213a

- g. If you are installing a second card, slide it into the lower slot and press it into place.



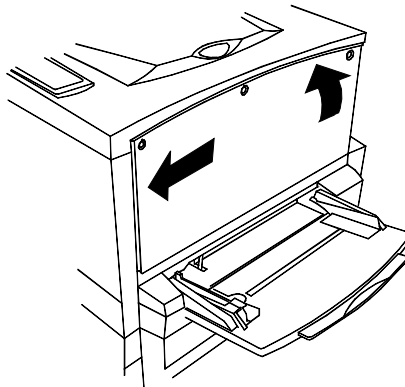
301214a

7. Insert the left-hand side Printer panel into place as shown below.



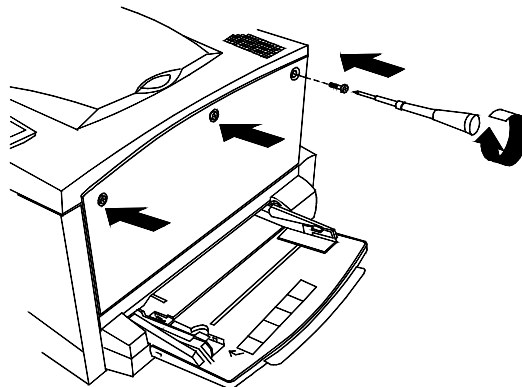
301215a

8. Press the panel closed and slide it to the left.



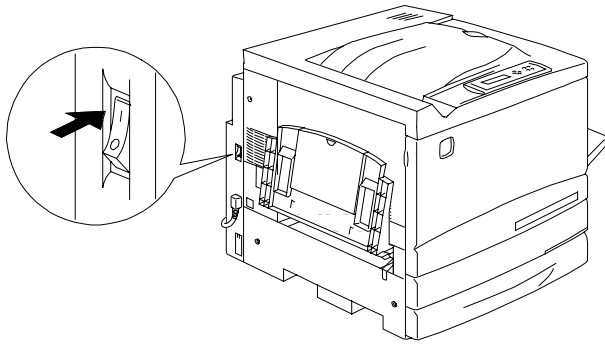
301216

9. Reinstall the three screws into the side panel.

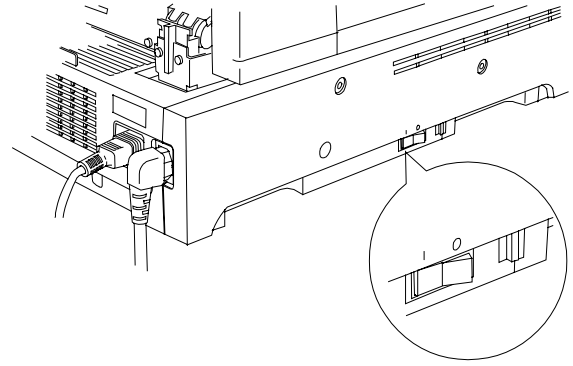


301070

10. Switch ON the Printer and the Scanner power.



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11. After a few moments, READY is displayed on the control panel.

## The next step

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Perform one of the following steps:

- If you are adding memory to the Scanner, go to *Adding memory to the Scanner* procedure.
- If you are not installing memory to the Scanner, go to the *Getting to know the Xerox DocuColor 2006* section.



## Adding memory to the Scanner

The Scanner memory card enables 2-Side copying.

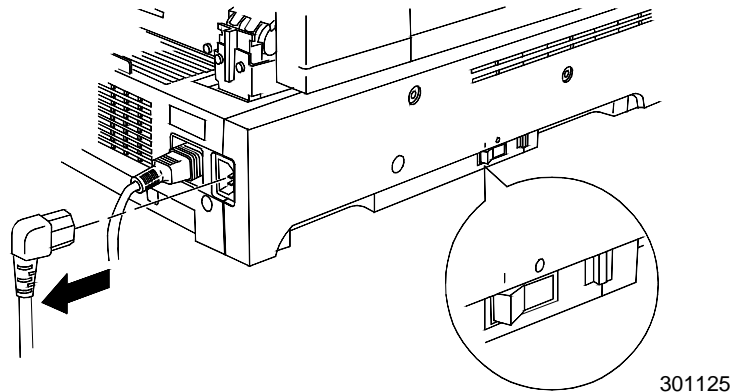
You will need a flat blade screwdriver to perform this procedure.



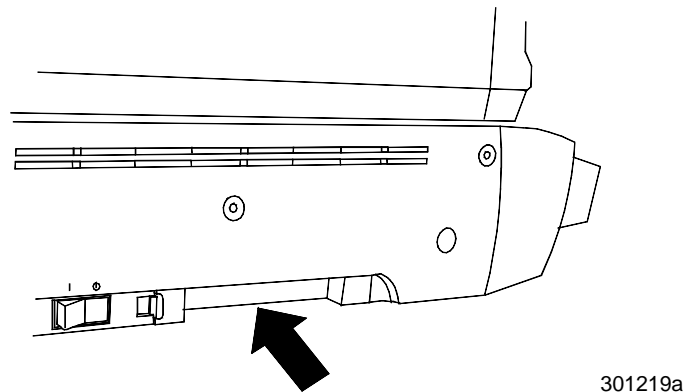
### CAUTION

- Protect the memory card from static electricity by keeping it in the anti-static bag until you are ready to install it.
- Handle the card by the top or side edges only. Do not touch the memory card components or the gold connector edge.
- Avoid placing the memory card near magnetic devices, such as a pc monitor.
- Avoid exposing the memory card to direct sunlight, high temperatures, or humidity.

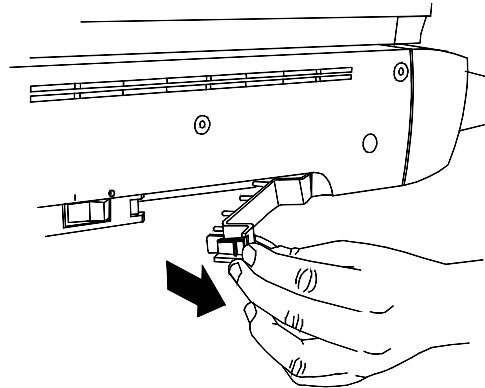
1. Switch OFF the power to the Scanner.



2. Locate the access cover on the left side of the Scanner.

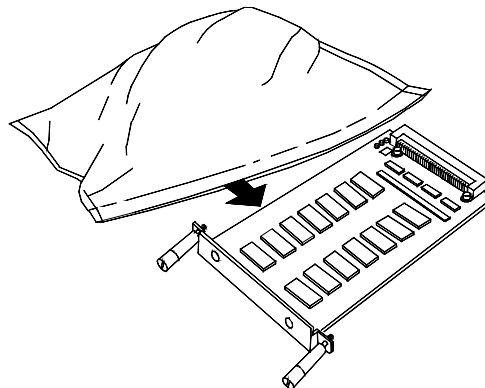


3. Press the latch toward the right, and remove the access cover from the Printer.



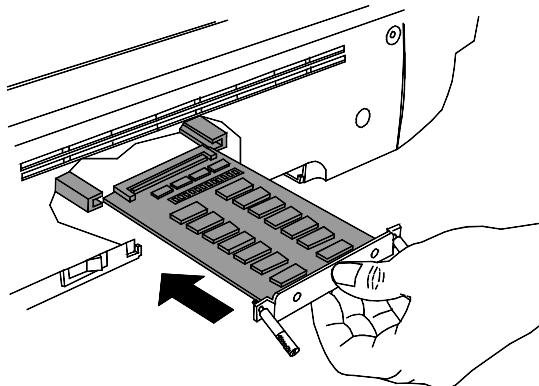
301206

4. Remove the memory card from the anti-static bag.



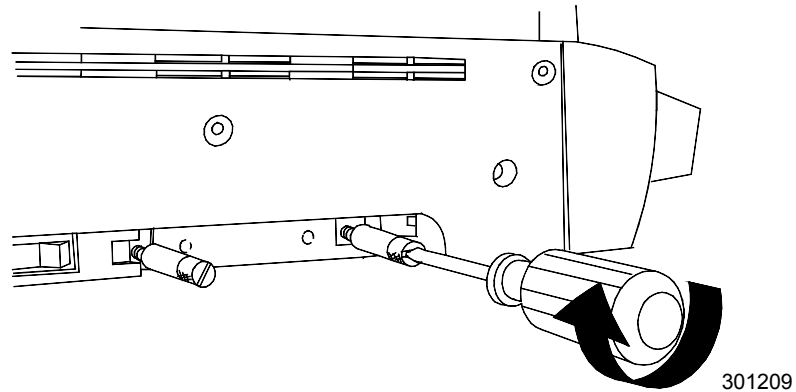
301207

5. Align the card to the rails in the access slot, then push the memory card into the Scanner as far as it will go.

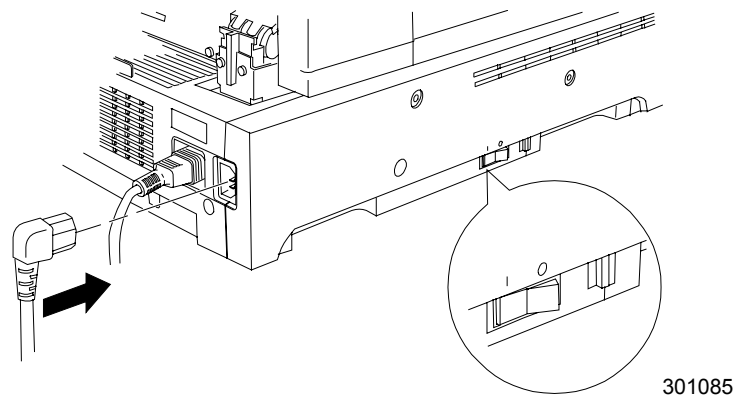


301208

6. Align the screws on the end of the memory card to the holes in the rear Printer cover.
7. Use a screw driver to tighten the screws.



8. Replace the access cover and switch ON the power.



9. After a few moments, READY is displayed on the printer control panel.

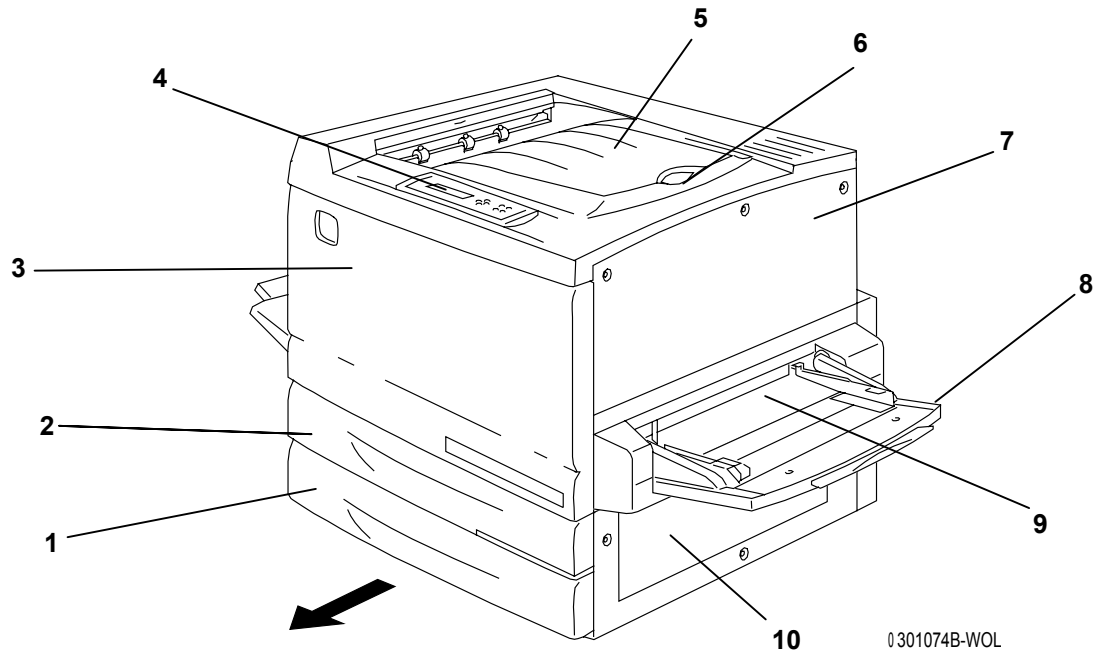
## **The next step**

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Go to the *Getting to know the Xerox DocuColor 2006* section.

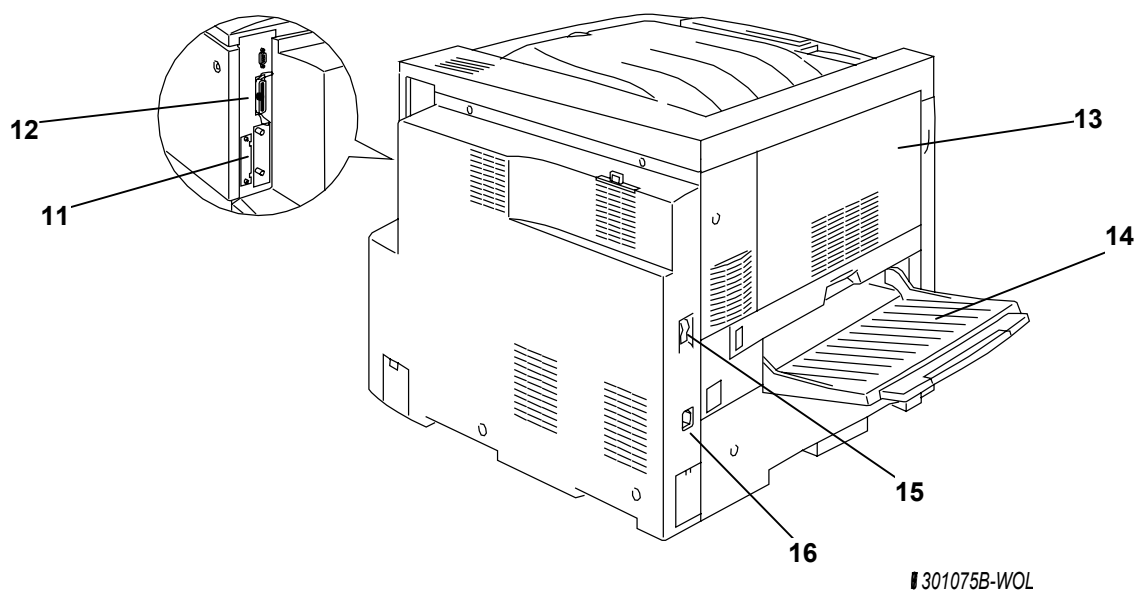
# 2

## Getting to know the DocuColor 2006



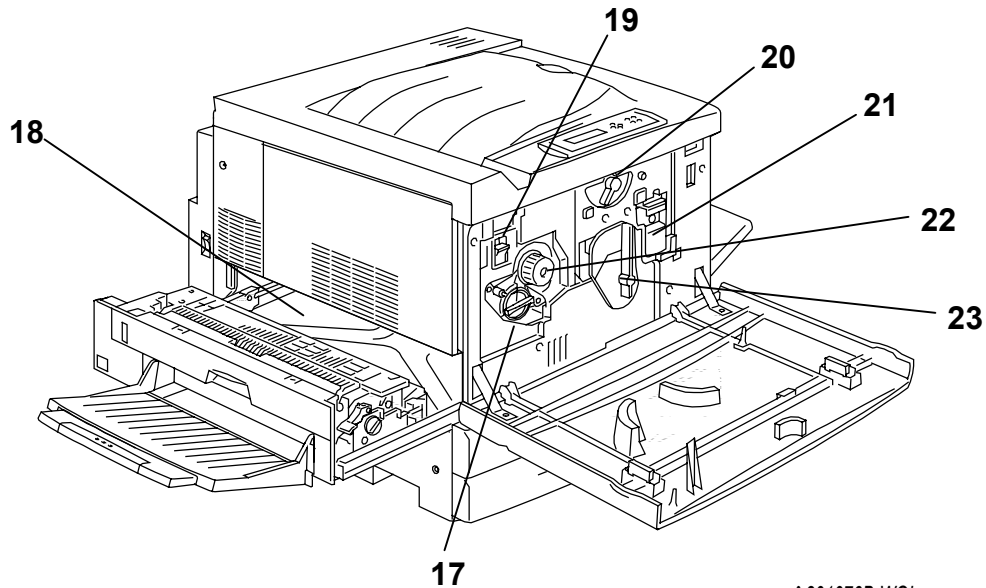
### Printer, Front View

1. **Paper Tray 1** – place paper supply here
2. **Duplex Tray** – option that allows two-sided printing
3. **Front Cover** – open to access the Dry Ink Cartridges and the Copy/Print Cartridge
4. **Control Panel** – use to access the Printer menus and to view messages
5. **Printer Output Top Tray** – the prints are delivered here
6. **Paper Stop** – use to stop oversized prints from being pushed out of the Output Tray. The Paper Stop is adjustable up to 17 x 11 inch (B4) paper.
7. **Top Right-hand Cover** – open to add additional memory
8. **Bypass Tray** – use for transparencies, envelopes, postcards, or other stock
9. **Bypass Transport** – open to access paper jams
10. **Paper Feed Area** – open to access paper jams



## Printer, Rear View

11. **Scanner power connector** –provides power to the Scanner
12. **Scanner interface connector** – provides interface to the Scanner
13. **Area 4 access cover** – open to access paper jams
14. **Printer Side Output Tray** – copies are delivered to this tray
15. **Printer Power Switch** – use to switch OFF and ON the Printer power
16. **Printer power cord connector** – connect the Printer power cord here

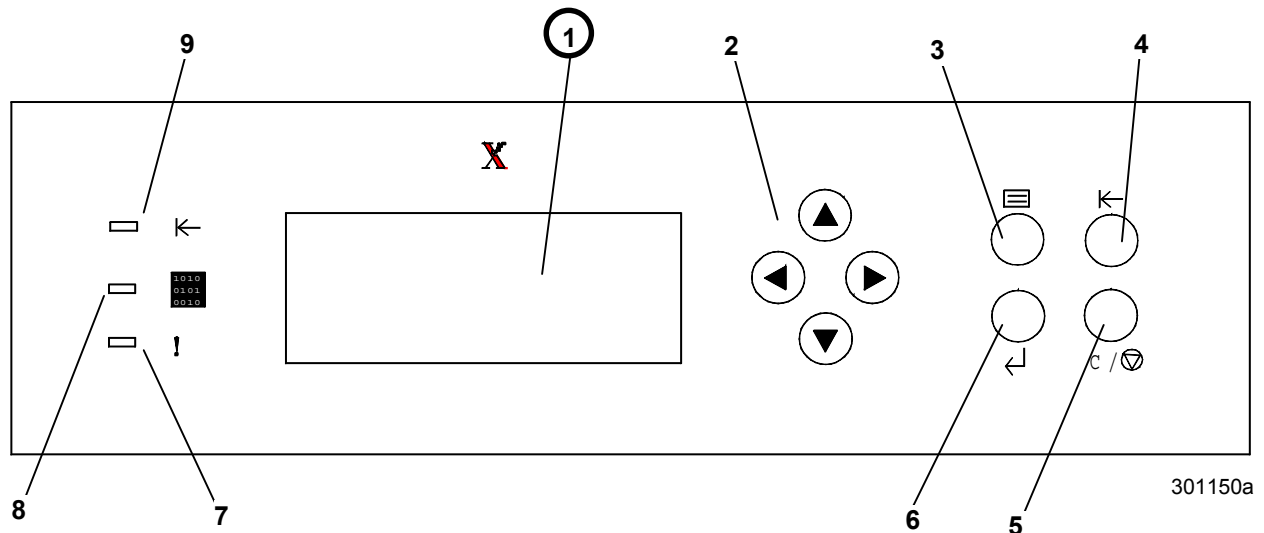


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## Printer, Internal View

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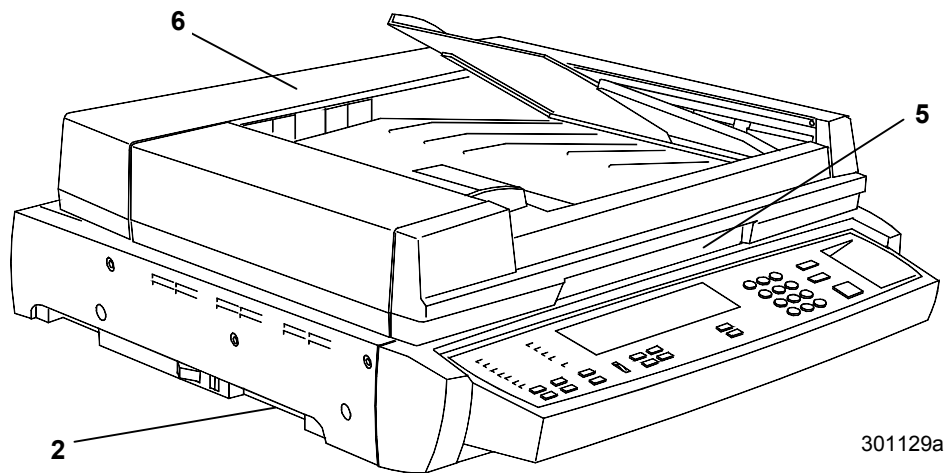
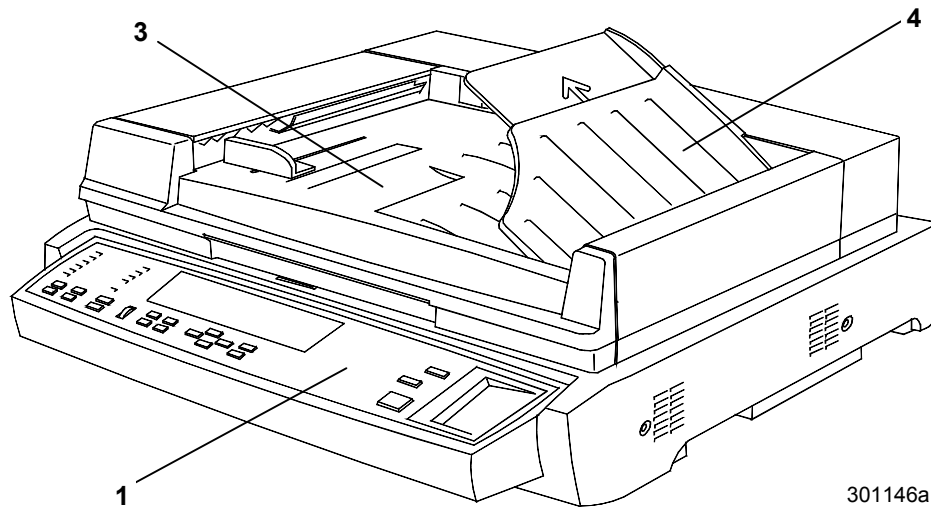
17. **Dry Ink Carrousel access** – the four Dry Ink Cartridges are installed one at a time, through this opening
18. **Fuser jam clearance area** – the Fuser applies heat to the Dry Ink in order to adhere it to the paper
19. **Anti-rotation button** – use to release the Dry Ink Carrousel in order to remove and replace the Dry Ink Cartridges
20. **Lever B** – use to lock the Print/Copy cartridge in position
21. **Print/Copy Cartridge** – use to transfer copy/print image to media
22. **Knob** – use to manually turn the carrousel in order to access the Dry Ink Cartridges
23. **Lever A** – the Copy/Print Cartridge is accessed through here



## Printer Control Panel

1. **Control Panel Screen** – use to view the system status, menu options, problem messages, and fault codes.
2. **Arrow buttons** – use to view listed options in a menu.
3. **Menu button** – use to step through the Printer menus
4. **Off-line button** – use this button to change the system status from on-line to off-line and back again.
5. **Clear/Stop button** – use this button to stop a procedure and to return the menu READY.
6. **Item/Enter button** – use this button to select options displayed on the screen.
7. **Error Indicator** – this indicator is lit when an error has occurred
8. **Processing Indicator** – this indicator is lit when Printer is processing a job
9. **On-line Indicator** – this indicator is lit when the system is on-line.



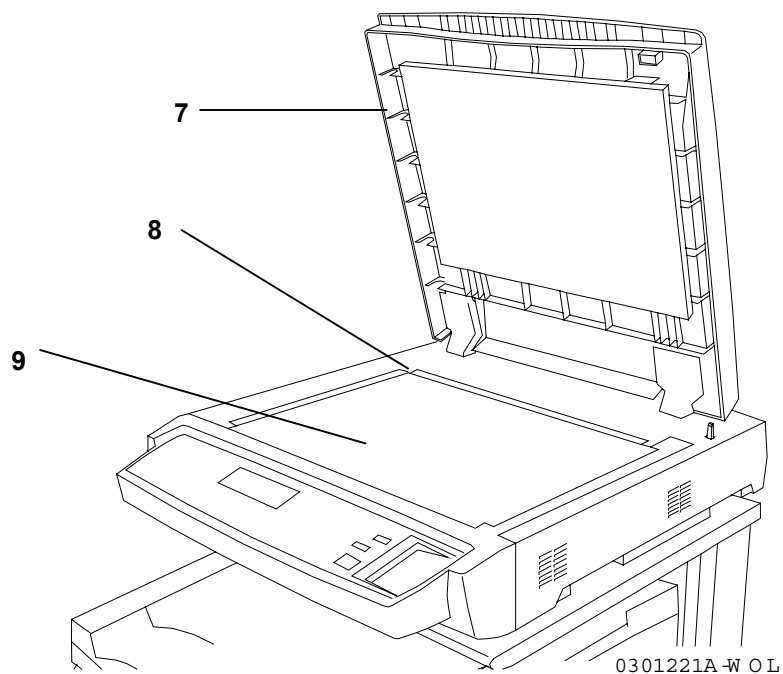


## Scanner and Document Feeder components



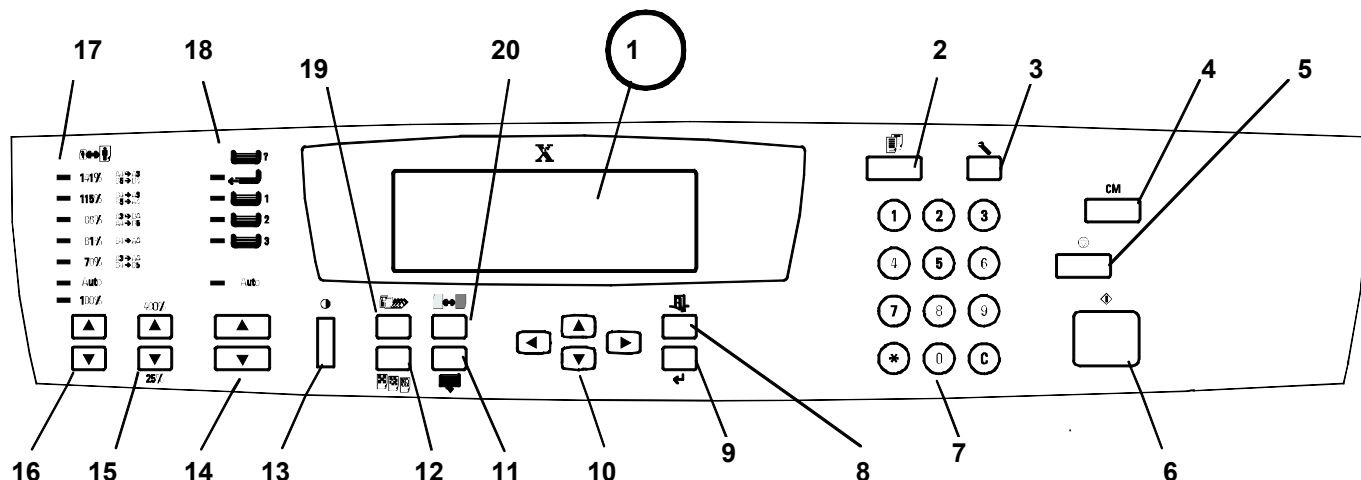
*The Document Feeder is an option. Its components are illustrated and described by numbers 3 through 6.*

1. **Scanner Control Panel** – use to access the DocuColor 2006 features and options
2. **Memory Expansion slot** – provided for the 1 to 2 Side Copy option
3. **Document Input Tray** – place the originals to be scanned here
4. **Original Exit Tray** – scanned originals are delivered here
5. **Document Cover handle** – use to access the Document Glass
6. **Access cover** – raise to access the feed rollers and to clear jams



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7. **Document Cover** without Document Feeder – raise to access the Document Glass
8. **Registration corner** – place the top right-hand corner of your original here
9. **Document Glass** – supports the original for scanning



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## Scanner Control Panel

1. **Control Panel Screen** – use to view the system status, menu options, problem messages, and fault codes
2. **Copy button** – use to change the system from the on-line mode to copying mode
3. **Tools button** – provides access to the administration features
4. **Clear All button** – use to clear the selected option and reset the system to the defaults
5. **Stop button** – use to stop the copying process
6. **Start button** – use to start the copying process
7. **Number buttons** – use to enter copy quantity and passwords
8. **Exit button** – use to return to the previously displayed screen message
9. **Select button** – use to save the currently selected features and options
10. **Menu Arrow buttons** – use to view listed options in a menu
11. **Advanced Features button** – use to access the Output, Erase, 2-sided, and 2 up features
12. **Quality Adjustment** – use to access the quality adjustment screen in order to change the Sharpness and the Color Level of the copies
13. **Contrast Dial** – use to lighten or darken the Control Panel Screen
14. **Paper Supply Arrow buttons** – use to select the desired paper tray
15. **Zoom Arrow buttons** – use to select Reduce/Enlarge from 25-400%

16. **Reduce/Enlarge Arrow buttons** – use to select one of the preset reduction or enlargement settings
17. **Reduce/Enlarge indicators** – indicates which setting is currently selected
18. **Paper Supply indicators** – indicates which paper tray is currently selected
19. **Color Mode button** – use to access color mode options
20. **Lighten/Darken button** – use to lighten or darken the output

## Accessories

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This section contains the ordering information for the DocuColor 2006 accessories. It also contains the supplies reorder numbers.

### Accessories ordering information

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Part Number	Accessory	Description
Z35TR	Token Ring Kit	Required for installing the DC2006 on a Token Ring Network.
790DPLX	Duplex Module	Enables two-sided printing.
097S02510	10 Bin Sorter/Stacker	The Sorter/Stacker can sort or stack up to 10 sets of copies in the bins. It can also be used to stack up to 500 sheets in the high capacity bin. The ADF option is required for full functionality.
097S02509	Automatic Document Feeder (ADF)	The ADF automatically feeds up to 30 documents at a time for greater productivity. Required for duplex copying and Sorter/Stacker output functionality.
097S04447	Transparency Tray	This tray can handle up to 100 transparencies. Refer to the <i>Recommended Materials List</i> for the order number.
097S04448	Oversize Paper Tray	This tray handles paper stock up to 18 x 12 inches (A3 Ov) in size.
097S04449	Universal Paper Tray	This tray allows you to print on envelopes and other odd-sized stock.
ZMB64	64MB Memory Upgrade	Add up to 512 megabytes of memory to the Printer.
ZMB128	128MB Memory Upgrade	
ZMB256	256MB Memory Upgrade	

## Supplies reorder numbers

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<b>Number</b>	<b>Description</b>	<b>Number</b>	<b>Description</b>
006R90307	1 Black Dry Ink Cartridge	006R90310	1 Yellow Dry Ink Cartridge
006R90308	1 Cyan Dry Ink Cartridge	013R90140	1 Print/Copy Cartridge
006R90309	1 Magenta Dry Ink Cartridge	008R12571	1 Dry Ink Waste Container

The information in this chapter is for the **customer only**.

For instructions on installing print drivers on user workstations, please go to the appropriate procedure in this chapter:

- Windows 95/98
- Windows 2000
- Windows NT 4.0
- Macintosh OS 8.X or higher

### Installing the Token Ring Network card

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The Token Ring Network Kit is required when setting up a closed loop, or Local Area Network (LAN). Token Ring Networks can be connected to other networks, in local and remote locations.

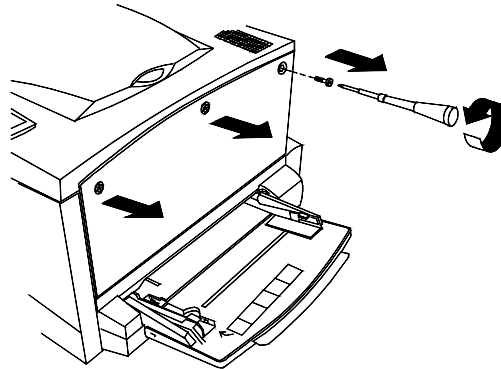
You will need a phillips screwdriver to perform this procedure.



#### **CAUTION**

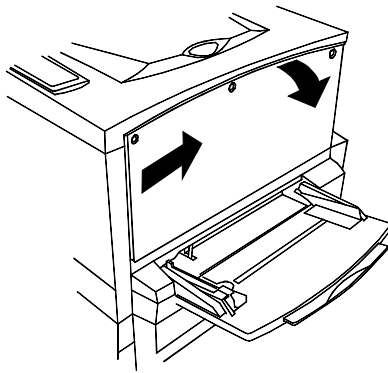
- Protect the network card from static electricity by keeping it in the antistatic bag until you are ready to install it.
- Handle the card by the top or side edges only. Do not touch the card components or the gold connector edge.
- Avoid placing the card near magnetic devices, such as a PC monitor.
- Avoid exposing the card to direct sunlight, high temperatures, or humidity.

1. Switch OFF the power to the Printer.
2. Remove the **three screws** from the right-hand side panel of the Printer.

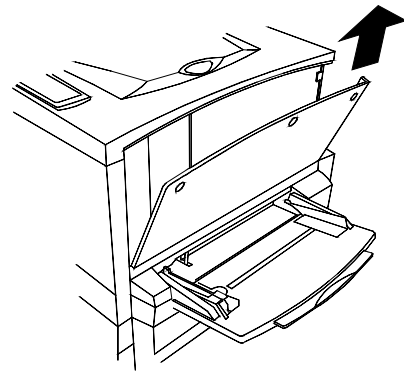


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3. Slide the panel to the left and lift to remove.

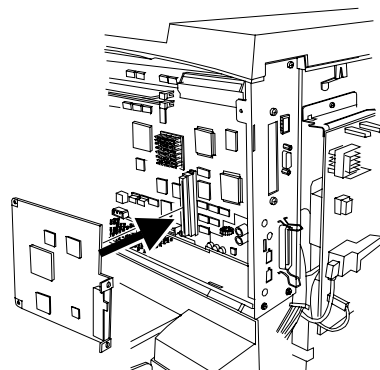


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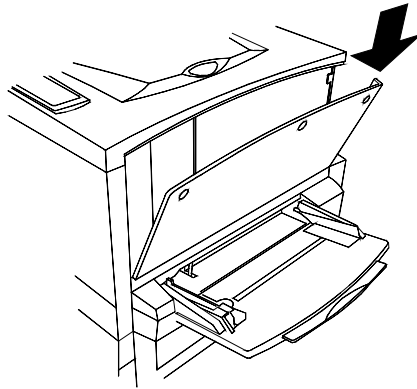
4. Remove the Token Ring card from the anti-static bag.
5. Install the card as shown below. Ensure that the jacks are accessible through the rear frame of the Printer.



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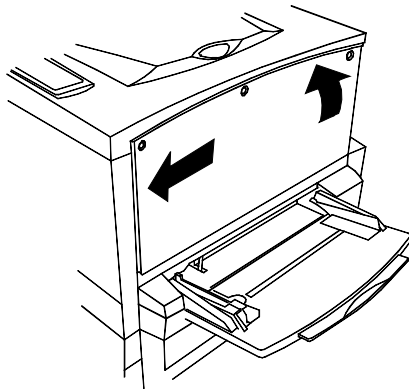


6. Insert the left-hand side Printer panel into place as shown.



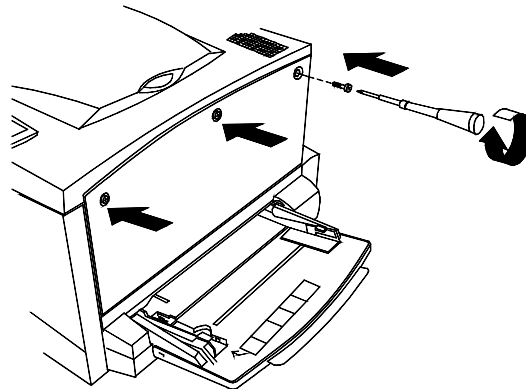
301218a

7. Press the panel closed and slide it to the left.



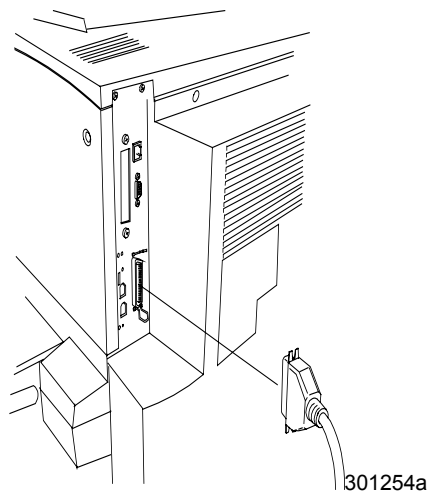
301216

8. Reinstall the three screws into the side panel.



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9. Connect the network cable.



10. Switch ON the Printer power. After a few moments, READY is displayed on the control panel.

## Windows 95/98

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### Before you begin

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1. Ensure that the DocuColor 2006 has been prepared for network printing.
2. Ensure that you have the printer name, Apple Talk Zone (if applicable), and IP Address. These may be obtained from your system administrator or from the Configuration Page.  
In order to print the Configuration Page, perform the following steps:
  - a. Press the **Offline** button on the Printer Control Panel
  - b. Press the **Menu** button until the message **Print Pages from List** is displayed on the Printer Control Panel.
  - c. Press the **Item/Enter** button in order to select **Print Configuration Page**.
  - d. Press the **Item/Enter** again button in order to print the page.

### Installing the print driver

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The following procedure provides the steps for installing the printer driver for parallel port printing. For detailed information about setting up IPX/SPX printing or SMB printing, refer to *Installing the user software in a Windows 95/98 environment*.

1. Insert the User Software CD in your CD-ROM drive.
2. Select the **Start** button, **Settings**, and **Printers**.
3. Double-click the **Add Printer** and select **Next**.
4. Select **Local printer** and **Next**.
5. Select the **Have Disk** button.
6. Perform one of the following:
  - If you are installing from the CD, select the CD-ROM drive (for example, D:\) from the drop-down box and select the **Browse** button.
  - If you are installing from files you downloaded using the Installer WebTool, type the name of your hard disk drive (for example, C:\) and select the **Browse** button.

7. Perform one of the following:
  - If you are installing from the CD, browse to one of the following folders:
    - For PostScript printing: **English\Prntdrv\PS\_drvr\Win\_9x**
    - For PCL printing: **English\Prntdrv\PCL\_drvr\Win\_9x**
  - If you are installing from files you downloaded using the Installer WebTool, browse to one of the following folders
    - For PostScript printing: **Prntdrv\PS\_drvr\Win\_9x**
    - For PCL printing: **Prntdrv\PCL\_drvr\Win\_9x**

Select **OK** and ensure that the **oemsetup.inf** or **oemsetup** option is selected.
8. Verify the path is correct and select **OK**.
9. In the Printers box, select **Xerox DocuColor 2006** and **Next**.
10. Select **LPT1: ECP Printer Port** and **Next**.
11. Using a maximum of 31 characters, enter a **name** for the printer or leave the default name in the Printer name box.
12. If you want the DocuColor 2006 to be the default printer, select **Yes**; if not, select **No**. Select **Next**.
13. Select **No** in the next dialog box to postpone printing a test page and select **Finish**.

When the installation is complete, the necessary files are installed to your hard disk. Configure the options on your printer and complete the appropriate network connection.

For detailed information about setting up parallel port printing, IPX/SPX printing, SMB printing or setting printer options and installing additional software, refer to *[Installing the user software in a Windows 95/98 environment](#)*.

## Windows 2000

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### Before you begin

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1. Ensure that the Printer is prepared for network printing.
2. Ensure you have the printer name, Apple Talk Zone (if applicable), and IP Address. These may be obtained from your system administrator or from the Configuration Page.  
In order to print the Configuration Page, perform the following steps:
  - a. Press the **Offline** button on the Printer Control Panel
  - b. Press the **Menu** button until the message **Print Pages from List** is displayed on the Printer Control Panel.
  - c. Press the **Item/Enter** button in order to select **Print Configuration Page**.
  - d. Press the **Item/Enter** again button in order to print the page.

### Installing the print drivers

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The following procedure provides the steps for installing the printer driver for parallel port printing. For detailed information about setting up TCP/IP, IPX/SPX, SPM, or SMB printing, refer to the *Installing the user software in a Windows 2000 environment* chapter.

1. Select **Start, Settings, and Printers**.
2. Double-click **Add Printer** and select **Next**.
3. Select **Local printer** and **Next**.  
Ensure that the **Automatically detect and install my Plug and Play printer** check box is **not** selected.
4. Select **LPT1: Printer Port** and **Next**.
5. Select **Have Disk**.
6. Insert the CD in the CD-ROM drive, type the name of the CD-ROM drive (for example, D:\), and select **Browse**.  
The Install From Disk dialog box prompts you for the disk.
7. Browse to the **English\Prntdrv\Ps\_drvr\Win\_2000** folder and ensure that **oemsetup.inf** or **oemsetup** is selected.
8. Select **Open**.
9. Verify the path is correct and select **OK**.
10. In the Printers box, select **Xerox DocuColor 2006** and **Next**.

11. Using a maximum of 31 characters, enter a **name** for the printer or leave the default name in the Printer Name box.
12. If you want the DocuColor 2006 to be the default printer, select **Yes**; if not, select **No**. Select **Next**.
13. Indicate whether you want the printer installed as a shared printer.  
If you select **Share as**, you must also enter a Share Name for the printer (or leave the default name) and make selections from the list of operating systems used by client workstations.  
Select **Next**.
14. Select **No** to printing a test page and select **Next**.
15. Verify the printer settings specified, and select **Finish**.  
The Digital Signature Not Found window indicates that the printer driver for Windows 2000 does not have a Microsoft digital signature. However, printing is processed correctly.
16. Select the **Yes** button.



*If this is the first printer driver you are installing on the computer, you are prompted to install additional files from the Windows 2000 CD. Insert it into the CD-ROM drive, browse to the i386 folder, and then select **OK**.*

When installation is complete, the Printers window is displayed with an icon for the newly installed printer.

17. Right-click the **printer** icon and select **Properties**.
18. Select the **Advanced** tab to display the Spool Settings.
19. Select either the **Spool print jobs so program finishes printing faster** option or the **Print directly to the printer** option.
  - If the Port Timeout in Seconds is set to 10, you can select either option; however, spooling is faster.
  - If the Port Timeout in Seconds is set to 5, select the **Print directly to the printer** option.
20. To confirm the connection, print a Windows test page. Select the **General** tab. Select the **Print Test Page** button and **OK**.

For detailed information about setting up parallel port printing, TCP/IP, IPX/SPX, SPM, or SMB printing, or setting printer options and installing additional software, refer to *Installing the user software in a Windows 2000 environment* on the user CD.

## Windows NT 4.0

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### Before you begin

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1. Ensure the printer has been prepared for network printing.
2. Ensure you have the printer name, Apple Talk Zone (if applicable), and IP Address. These may be obtained from your system administrator or from the Configuration Page.  
In order to print the Configuration Page, perform the following steps:
  - a. Press the **Offline** button on the Printer Control Panel
  - b. Press the **Menu** button until the message **Print Pages from List** is displayed on the Printer Control Panel.
  - c. Press the **Item/Enter** button in order to select **Print Configuration Page**.
  - d. Press the **Item/Enter** again button in order to print the page.

### Installing the print drivers

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The following procedure provides the steps for installing the printer driver for parallel port printing. For detailed information about setting up IPX, TCP/IP, or SMB printing, refer to the *Installing the user software in a Windows NT 4.0 environment* chapter on the user CD.

1. Insert the User Software CD in your CD-ROM drive.
2. Select **Start, Settings, and Printers**.
3. Double-click **Add Printer** and select **Next**.
4. Select **My Computer** and **Next**.
5. Select **LPT1** and **Next**.
6. Select **Have Disk**.
7. Perform one of the following:
  - If you are installing from the CD, type the **name** of the CD-ROM drive (for example, D:\) and select **Browse**.
  - If you are installing from files you downloaded using the Installer WebTool, type the name of your hard disk drive (for example, C:\) and select **Browse**.

8. Perform one of the following:
    - If you are installing from the CD, browse to one of the following folders:
      - For PostScript printing: **English\Prntdrv\PS\_drvr\Win\_NT4.x** folder
      - For PCL printing: **English\Prntdrv\PCL\_drvr\Win\_NT4.x** folder
    - If you are installing from files you downloaded using the Installer WebTool, browse to the **Prntdrv** folder.
- Select **OK** and ensure that **oemsetup.inf** or **oemsetup** is selected.
9. Verify the path is correct and select **OK**.
  10. In the Printers box, select **Xerox DocuColor 2006** and **Next**.
  11. Using a maximum of 31 characters, enter a **name** for the printer or leave the default name in the Printer Name box.
  12. If you want the DocuColor 2006 to be the default printer, select **Yes**; if not, select **No**. Select **Next**.
  13. Indicate whether you want the printer installed as a shared printer. If you select Shared, enter a Share Name for the printer (or leave the printer default name) and make selections from the list of operating systems used by client workstations. Select **Next**.
  14. Select **Yes** in the next dialog box to postpone printing a test page and select **Finish**.

When the installation is complete, the Printers window is displayed with an icon for the newly installed printer. When you select Print, your files are transmitted over the parallel port connection to the printer.

For detailed information about setting up parallel port printing, IPX, TCP/IP, SMB printing or setting printer options and installing additional software, refer to the *Installing the user software in a Windows NT 4.0 environment* chapter on the user CD.



## Macintosh OS

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### Before you begin

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1. Ensure the printer has been prepared for network printing.
2. Ensure you have the printer name, Apple Talk Zone (if applicable), and IP Address. These may be obtained from your system administrator or from the Configuration Page.  
In order to print the Configuration Page, perform the following steps:
  - a. Press the **Offline** button on the Printer Control Panel
  - b. Press the **Menu** button until the message **Print Pages from List** is displayed on the Printer Control Panel.
  - c. Press the **Item/Enter** button in order to select **Print Configuration Page**.
  - d. Press the **Item/Enter** again button in order to print the page.

### Installing the print drivers

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1. Perform one of the following:
  - Insert the User Software CD in your CD-ROM drive and open the **English: Printer Driver** folder.
  - To install from files you downloaded using the Installer WebTool, open the **Printer Driver** folder on your hard disk.
2. Double-click the **AdobePS 8.6 Installer** icon.
3. When the Warning dialog box is displayed, select **Yes**.
4. Select **Restart** when the installation is complete.

## Setting up the DocuColor 2006 in the Chooser

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1. Select **Chooser** from the Apple menu.
2. Ensure that AppleTalk is set to **Active**.
3. If necessary, select the **AppleTalk Zone** that contains your printer.
4. Select the **AdobePS** icon.  
The printer is displayed in the Select a PostScript Printer list in the form of <server name>\_<device name>\_<print connection>. The device name is the internal name of your printer.
5. Perform one of the following steps:
  - If Desktop printing is on, select a printer connection from the **Select a PostScript printer** list and select **Create**. A printer icon is created and displayed on the desktop.
  - If Desktop printing is not on, select the **Setup** button.  
The Adobe PS printer driver automatically selects the correct PPD file for your DocuColor 2006.
6. Perform one of the following steps:
  - If Desktop printing is on, select the **printer icon** that is displayed on the desktop or select the **printer** in the Chooser list. Select the **Setup** button
  - If Desktop printing is not on, an icon is displayed next to the newly installed printer in the Chooser list. Select the **printer icon** and select the **Setup** button.
7. To configure the printer, double-click the **printer** from the PostScript Printer list. Select the **Configure** button and select available **options**. Select **OK** two times.
8. Close the **Chooser**.

For detailed information about installing Fiery software and fonts; configuring connections for ColorWise ProTools, Fiery Spooler or Fiery Link; or installing fonts or additional software, refer to the *Installing user software in a Macintosh OS environment* chapter on the user CD.